

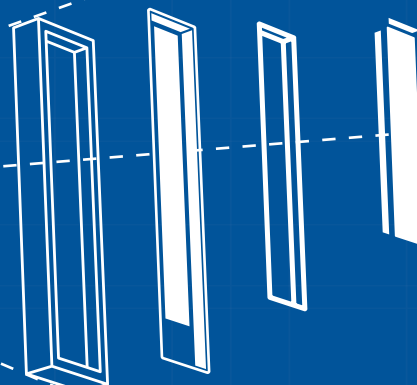
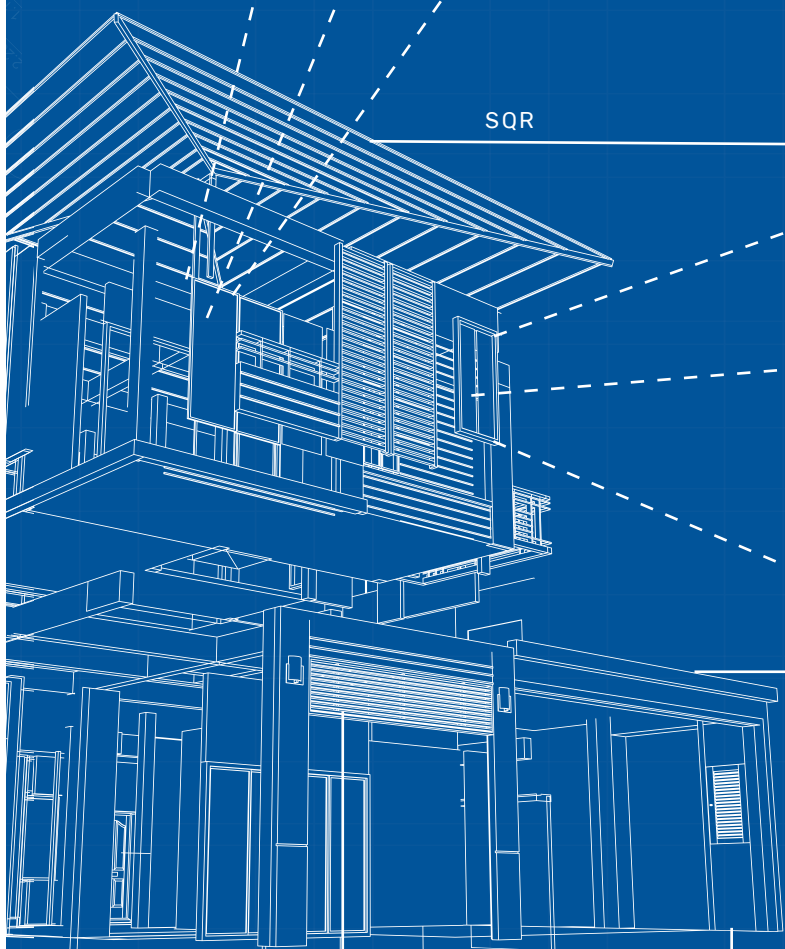
TECHNICAL CATALOGUE

VEKA

MADE PERFECT. STAYS PERFECT.



SQR



12x

3M



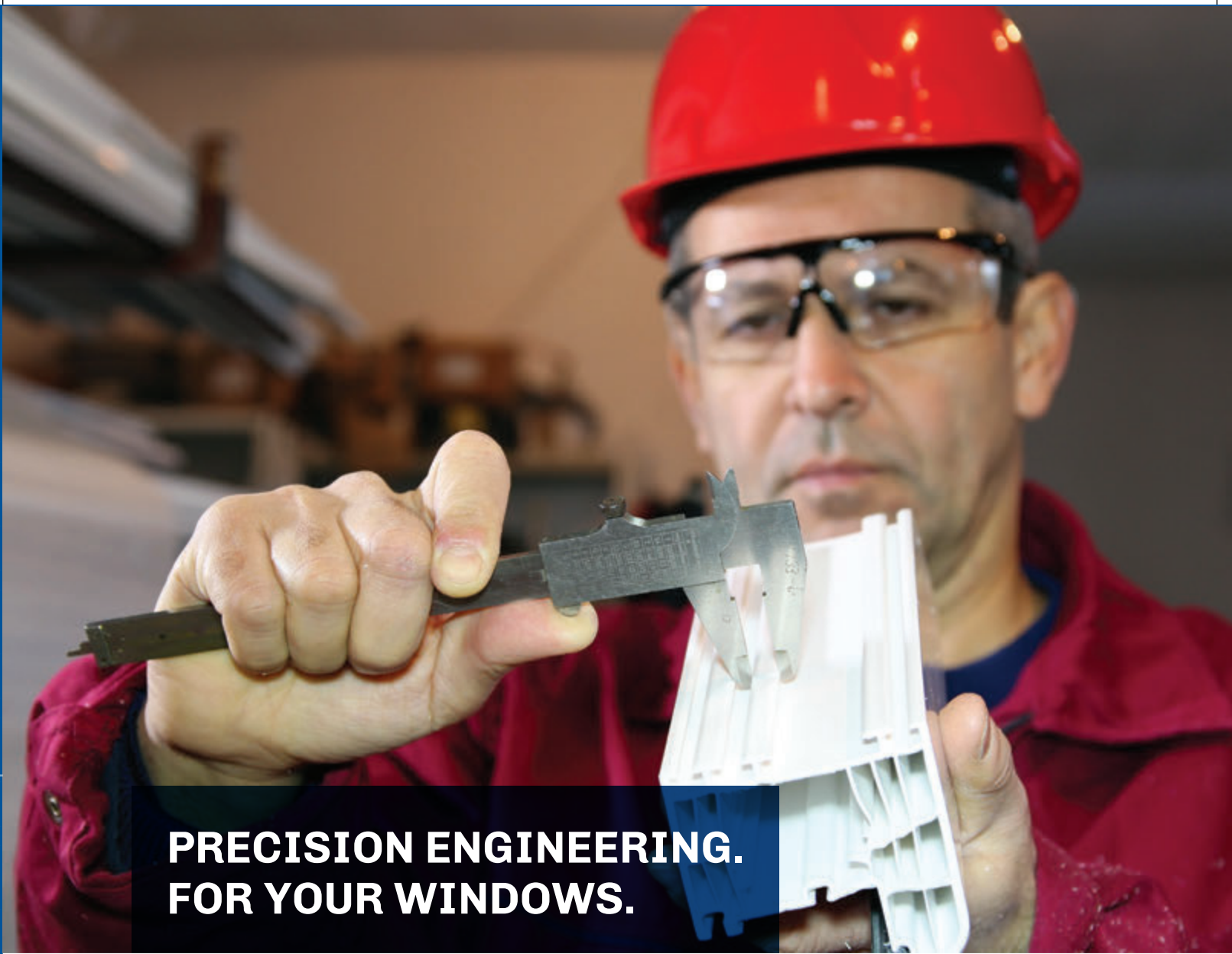
TWO LEADERS. ONE GREAT PARTNERSHIP.

NCL VEKA is a joint venture between NCL, India and VEKA, Germany. The two behemoths have a combined experience of 90 years in window manufacturing.

NCL VEKA has a capacity to manufacture 20,000 tonnes of profiles every year which can approximately meet the requirements of 3,50,000 homes. While NCL has the largest network of dedicated fabricators in the country, VEKA AG is the largest uPVC manufacturer in the world with presence across 40 countries.

The coming together of the two giants means that the products not just conform to the European standards, but is also best suited for Indian conditions.





PRECISION ENGINEERING. FOR YOUR WINDOWS.

Windows are a permanent fixture in your happiness. How about sharing this piece of joy with generations to come? At **NCL VEKA**, we don't just put windows together, but we engineer them to be perfect. With an attention to details that border on obsession, we craft the windows with utmost precision. So that it shows even decades later.

Every time you touch it, or even look at it, you experience the magnificence of German engineering at work. It's either perfect, or it is not. With NCL VEKA, it's never not.





CERTIFICATIONS

VEKA windows have been tested for its physical properties and its lead content. They conform to the quality standards approved by the major accreditation councils.



Profile test report

A framed document titled "SGS" with a table of test results. The table has columns for "Reference No.", "Date", "Method", "Lot No.", "Page", and "Date". It lists various test results for lead content, showing values like "0.000000" and "0.000000". The document is signed and stamped at the bottom.

Lead free test report

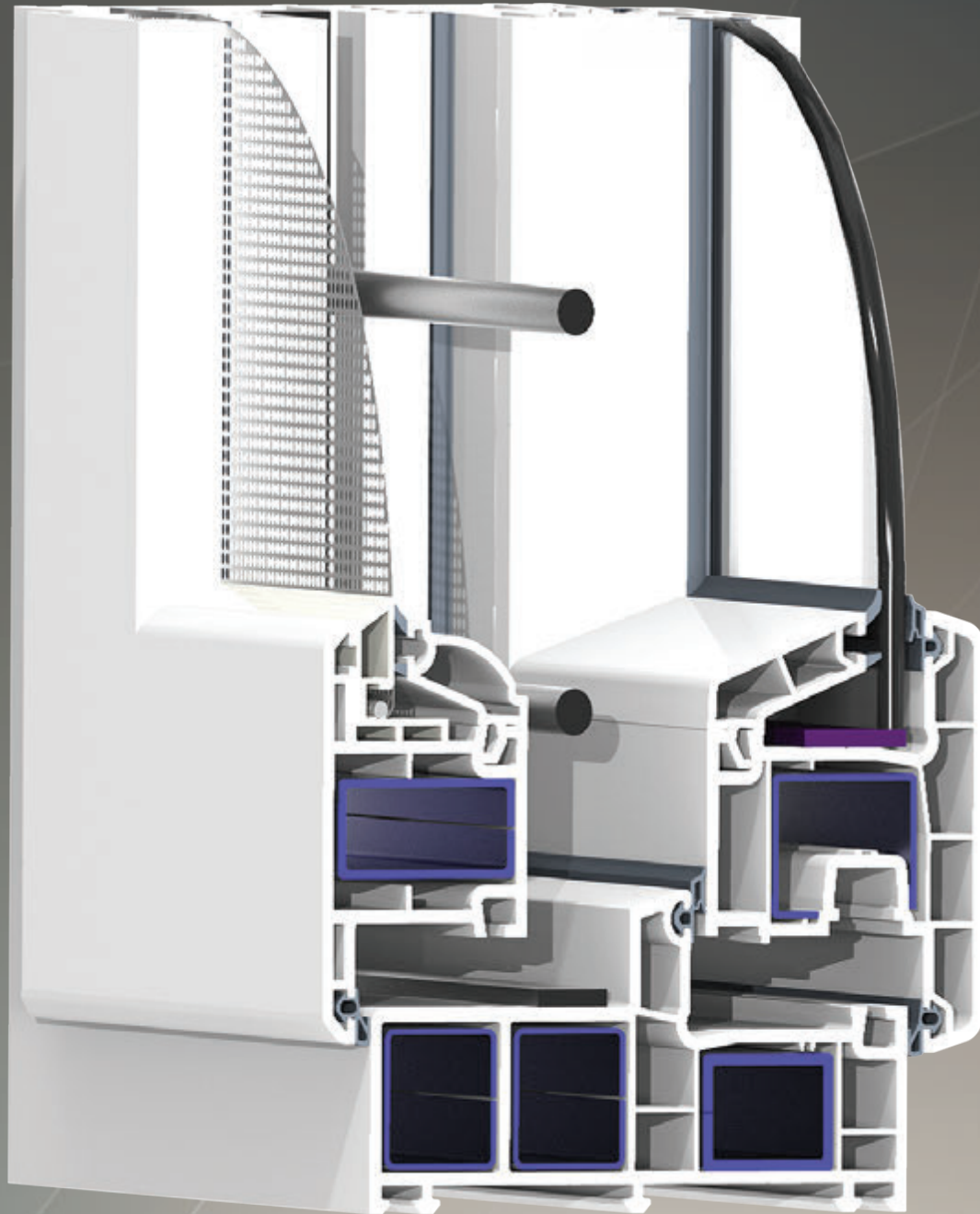


Casement window test report



Sliding window test report

I - 60 CASEMENT SERIES



LAMINATION COLOURS

Standard:



Mahogany



Rustic Oak



Golden Oak



Grey

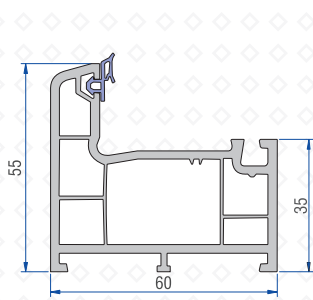


Walnut

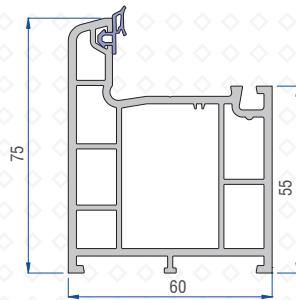


Black

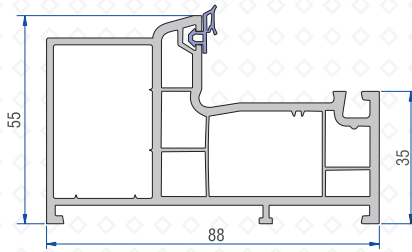
PROFILES



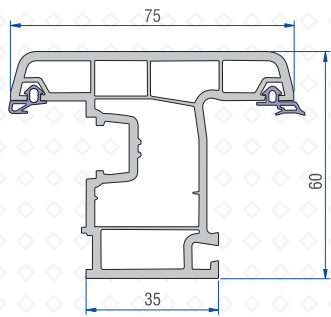
Frame Profile
41101-11000



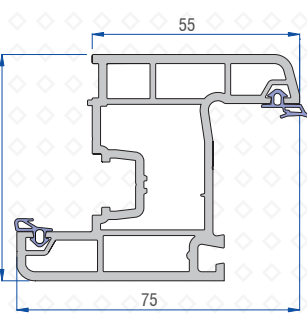
Super Frame Profile
41101-19000



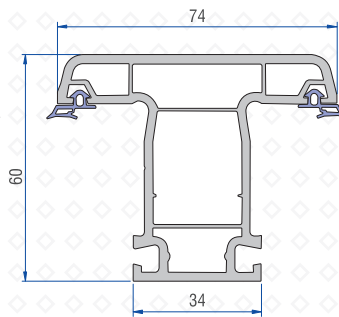
Frame with Grill
41101-16000



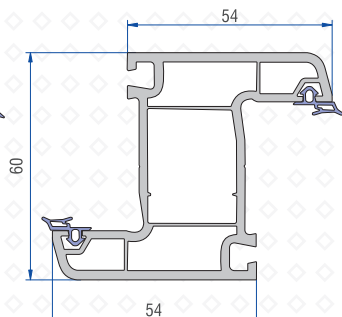
Window Sash Profile
41101-13000



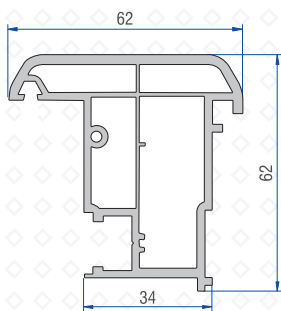
Inward Opening Sash Profile
41101-13100



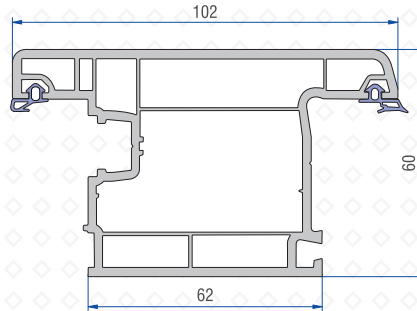
Mullion Profile
41101-12000



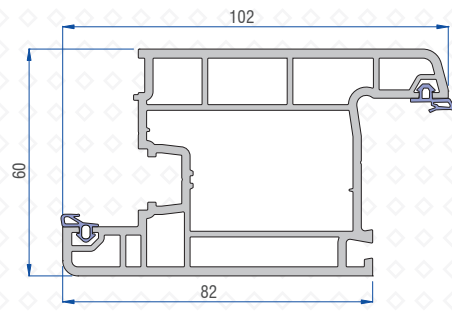
Outward Opening Mullion Profile
41101-12100



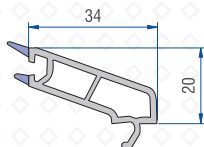
Lap Joint Profile
41101-15000



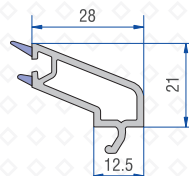
Door Sash Profile
41101-14000



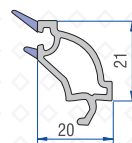
Inward Opening Door Sash Profile
41101-14100



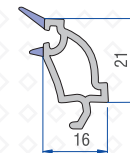
Single Glazing Bead (6mm)
40101-03300



Single Glazing Bead (12mm)
40101-03200

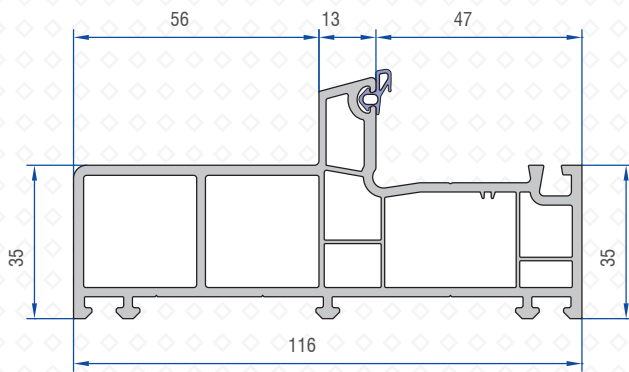


Double Glazing Bead (20mm)
40101-03400

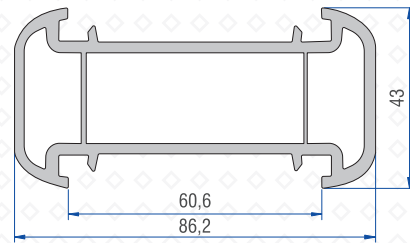


Double Glazing Bead (24mm)
40101-03500

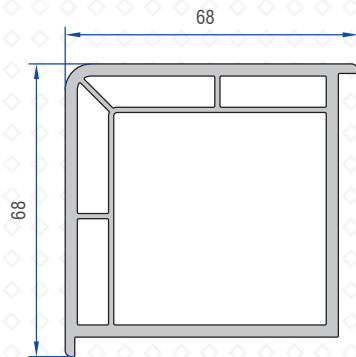
PROFILES



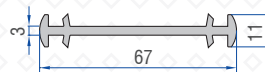
Frame with Grill & Mesh
41101-16100



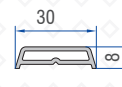
Large Coupling Profile
40107-01200



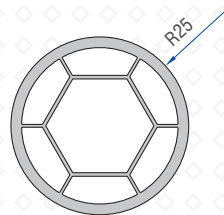
Corner Profile (90°)
2108-3101



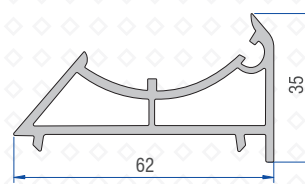
Mini Coupling / Coupling Profile
2108-3108



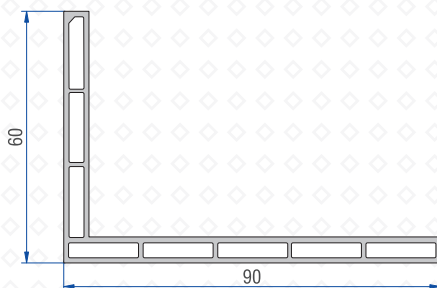
Georgian Bar
2108-3105



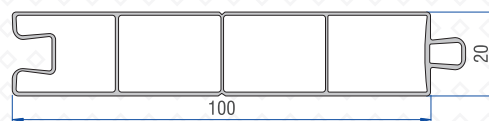
Bay Pole / Pipe Profile
2108-3103



Bay Pole Adaptor / Pipe Adaptor Profile
2108-3104

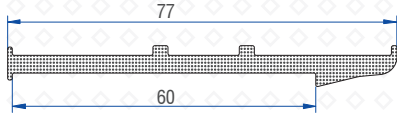


Border Profile
40110-02000

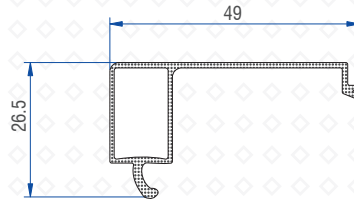


Panel Profile (100 x 20)
40108-08000

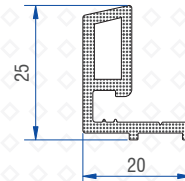
ALUMINIUM PROFILES



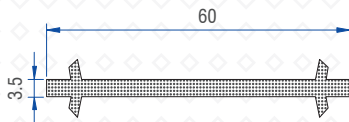
I-75 to I-60 Frame Coupler (Alm)
50502-11036



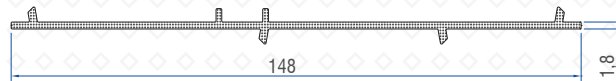
Fixed Louver Clip (Alm)
50502-11038



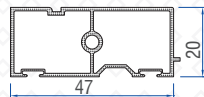
Mesh Adaptor (Alm)
540502-11041



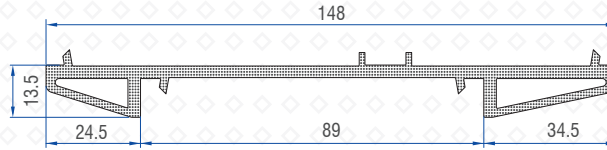
Coupling Profile (Alm)
50502-11043



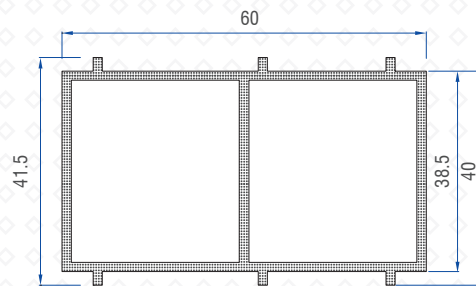
Grill & Mesh to Frame with Grill Coupler (Alm)
50502-11074



Casement door sash infill (Alm)
50502-11070



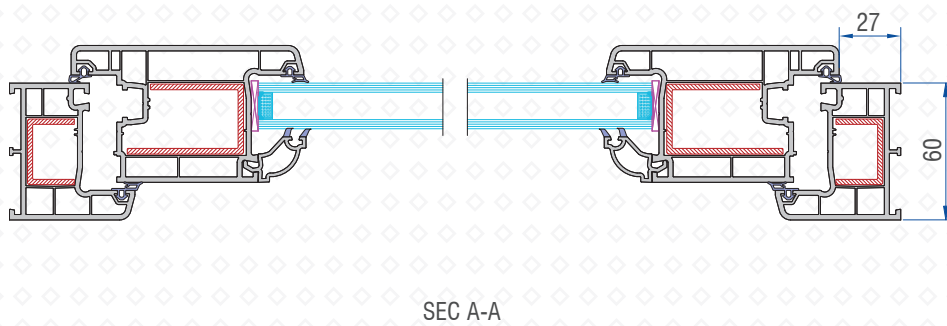
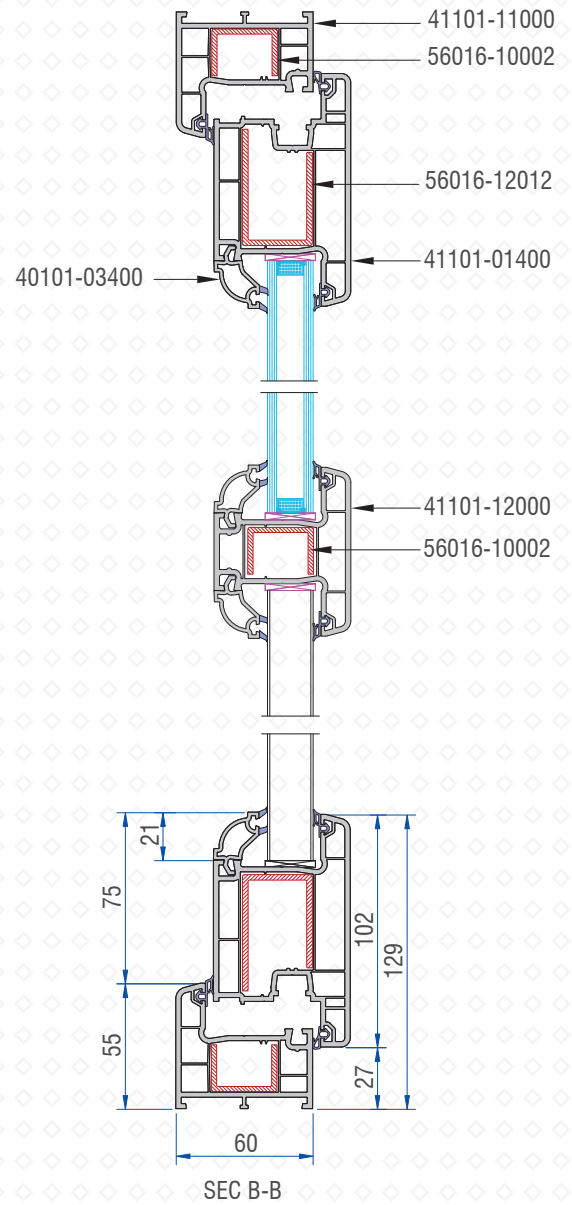
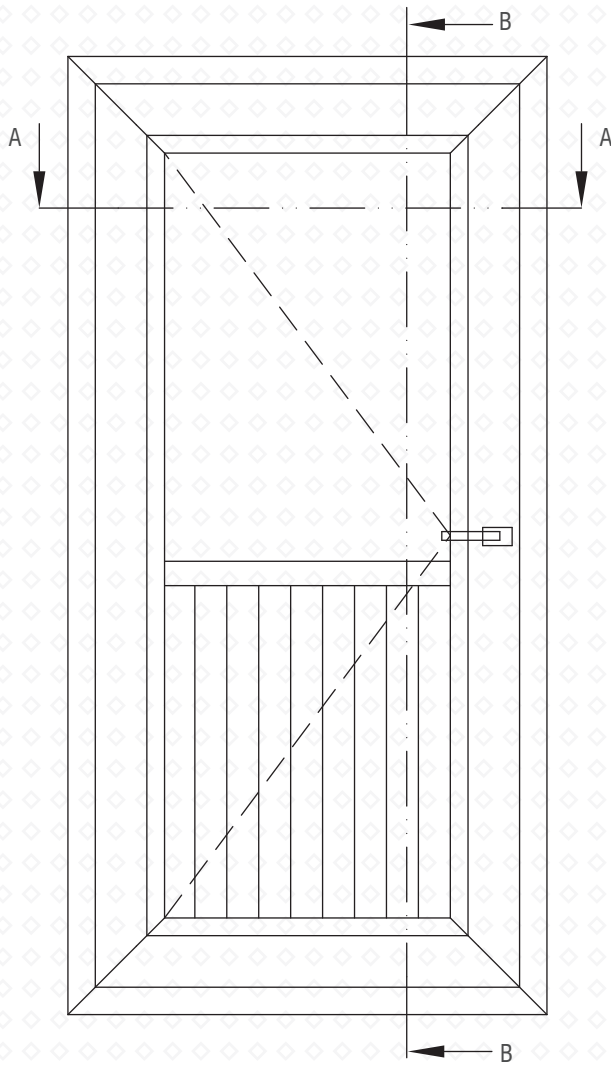
Coupler for Mesh and Grill Frame (Alm)
50502-11046



Casement Sub Frame
50502-11068

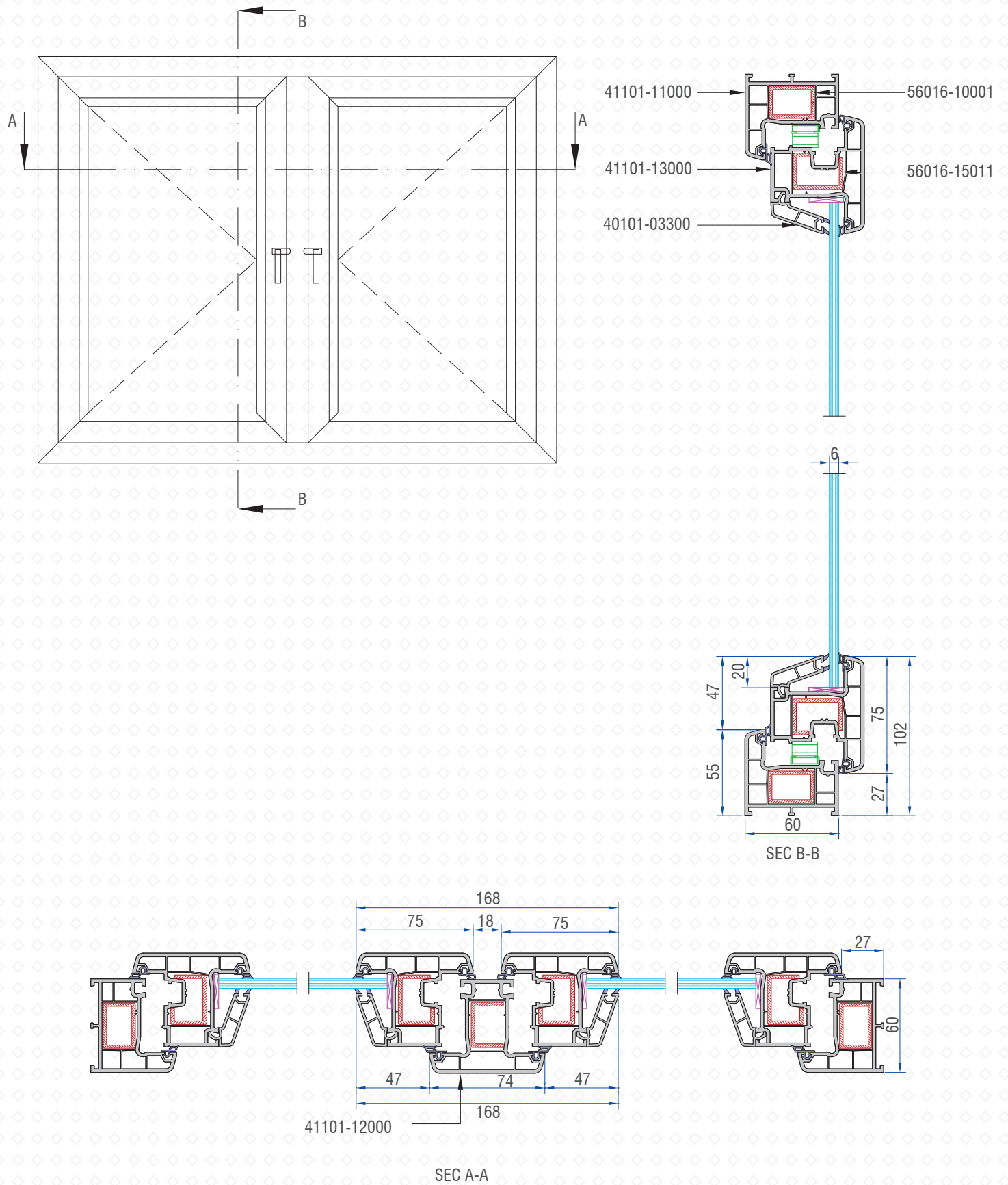
GA DRAWINGS - CASEMENT DOOR

CASEMENT DOOR WITH MULLION



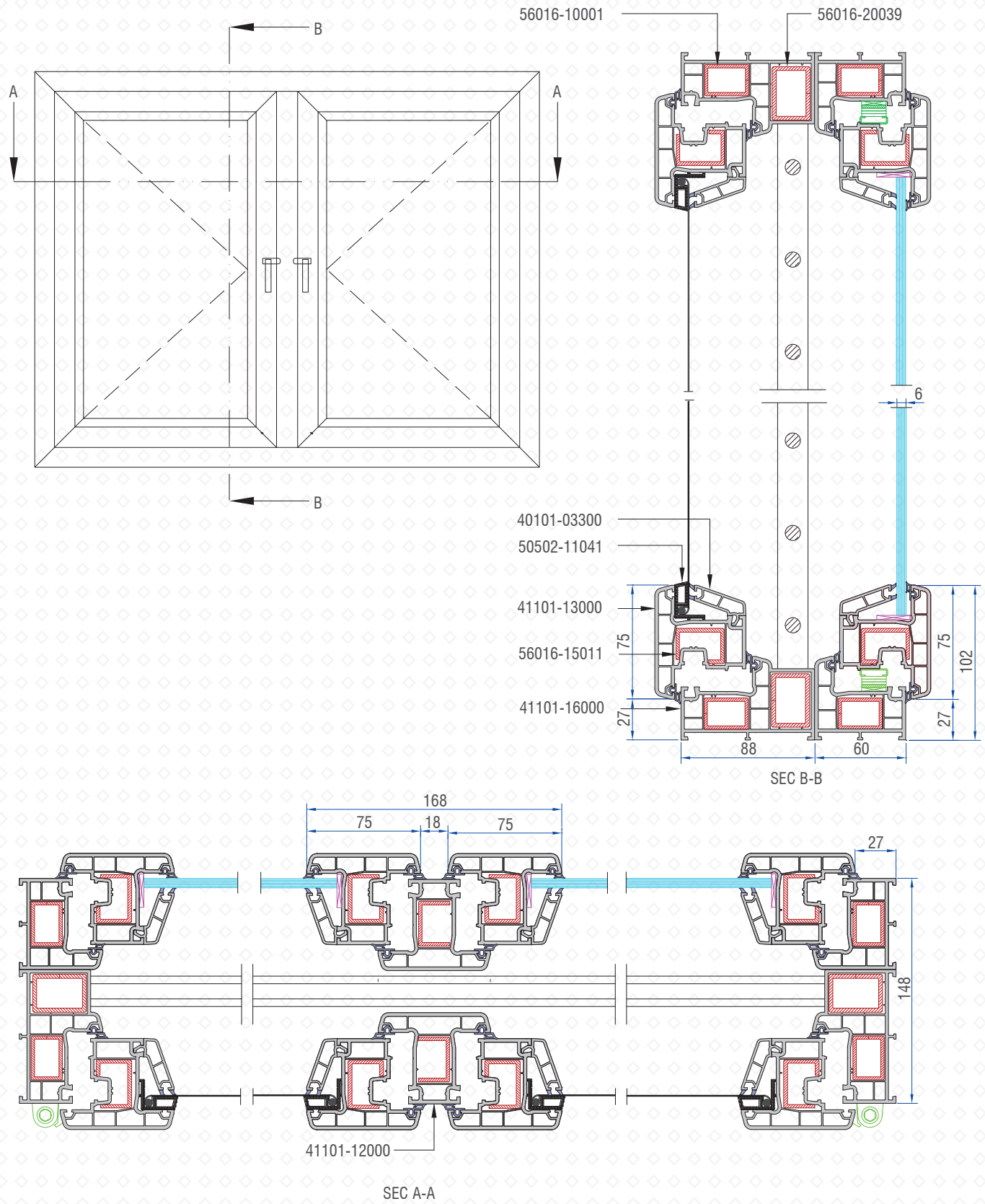
GA DRAWINGS - CASEMENT WINDOW

DOUBLE SASH CASEMENT WINDOW



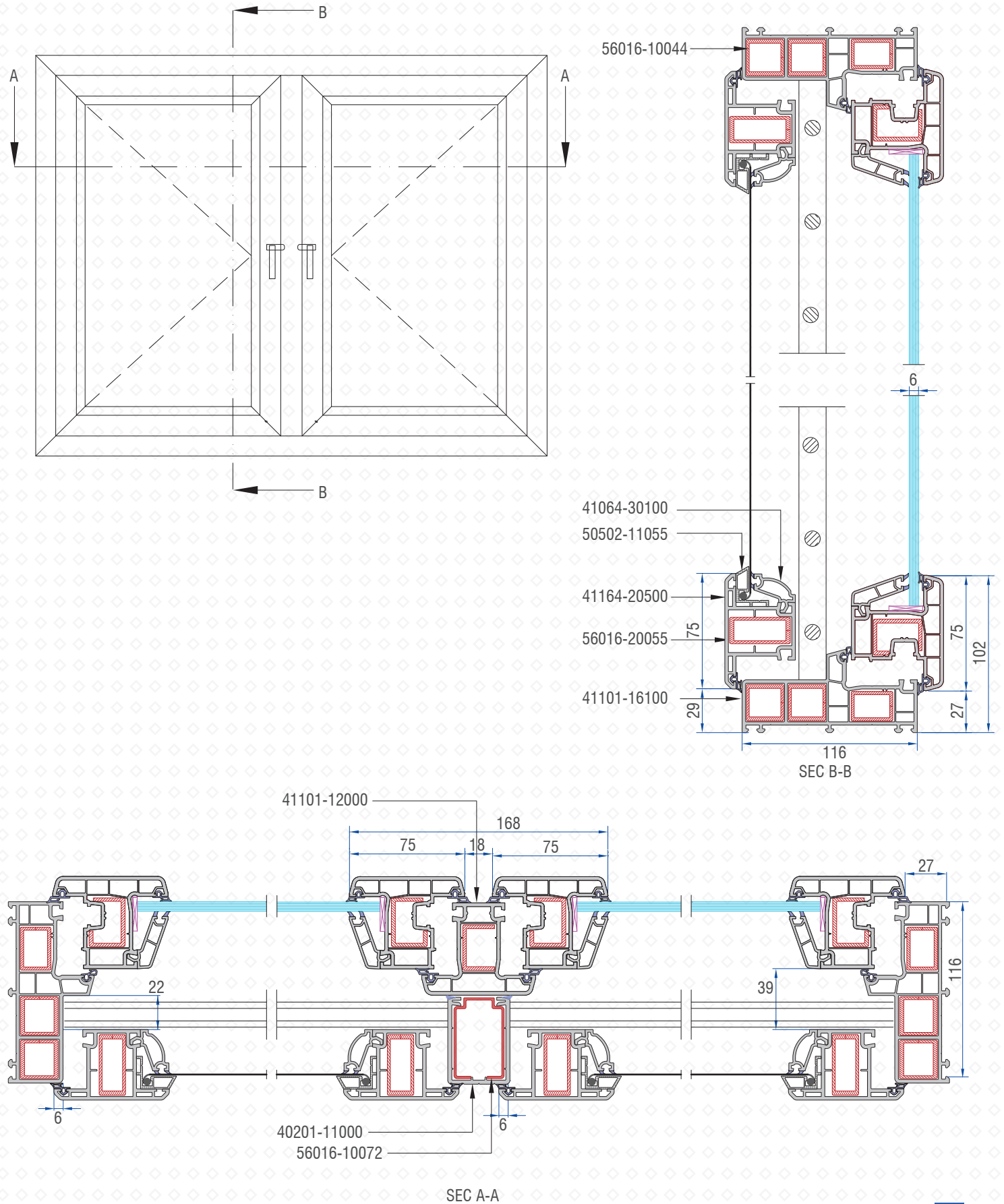
GA DRAWINGS - CASEMENT WINDOW

DOUBLE SASH CASEMENT WINDOW WITH MESH AND GRILL



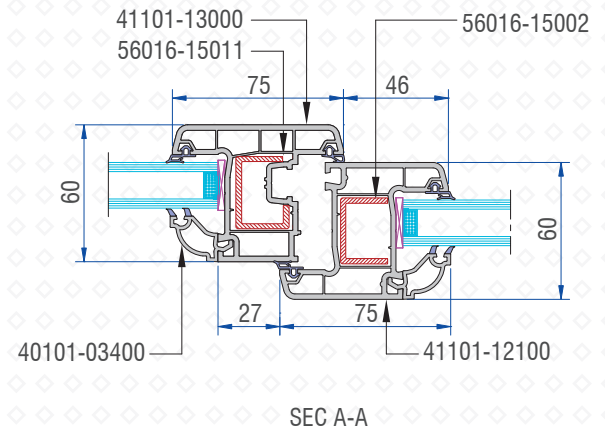
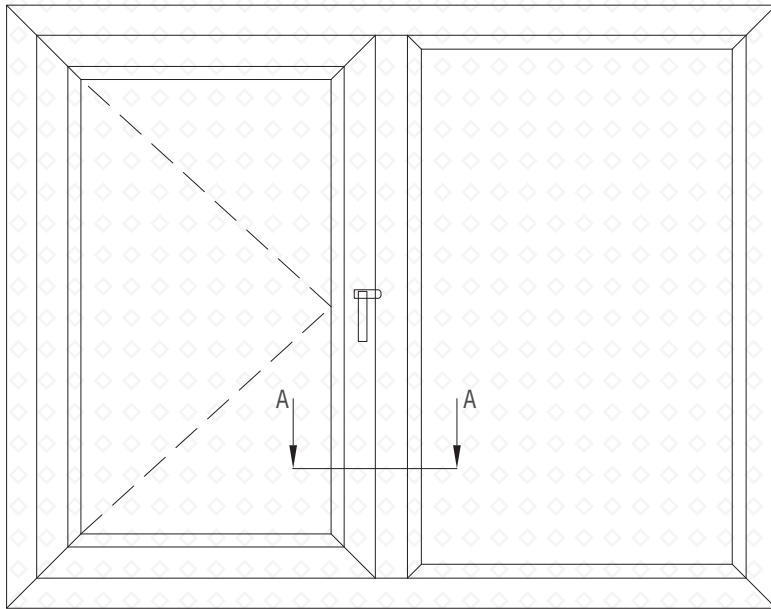
GA DRAWINGS - CASEMENT WINDOW

DOUBLE SASH CASEMENT WINDOW WITH MESH AND GRILL

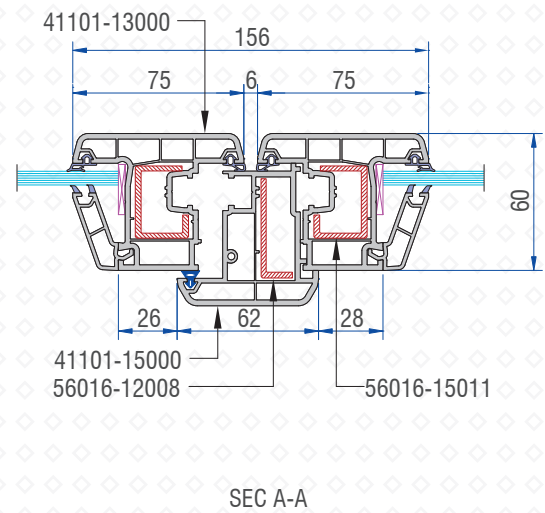
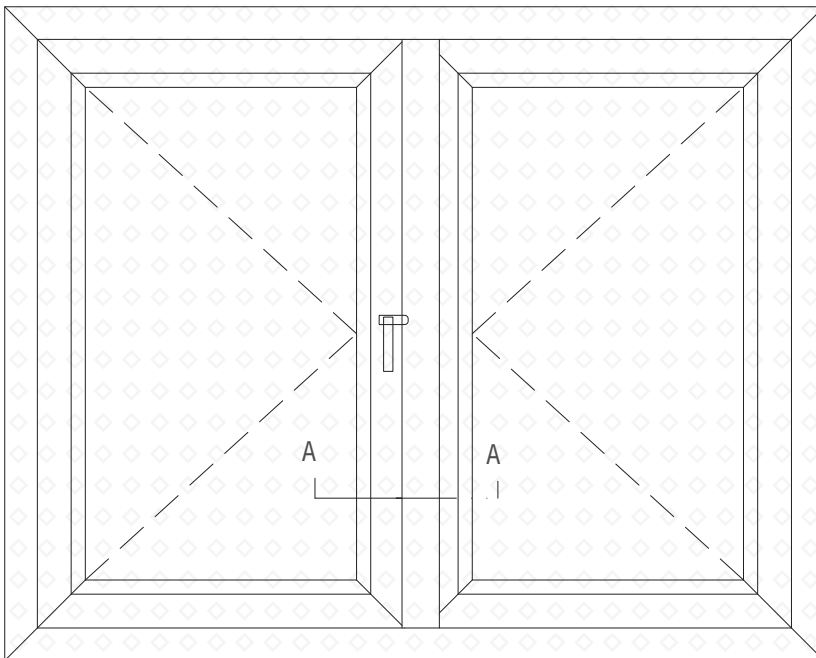


SECTIONAL DRAWINGS - CASEMENT WINDOW

CASEMENT WINDOW WITH FIXED PANEL



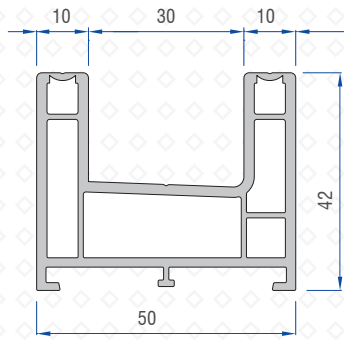
CASEMENT WINDOW WITH LAP JOINT



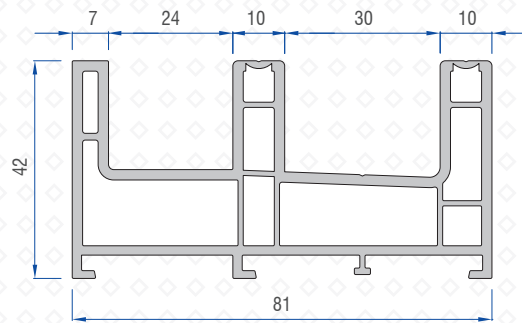
I - 50 SLIDING SERIES



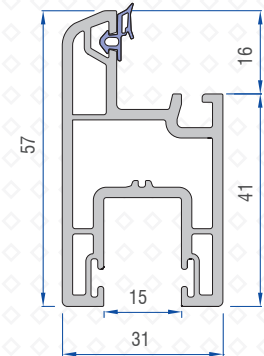
PROFILES



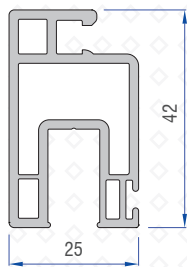
Double Rail Profile
40502-11000



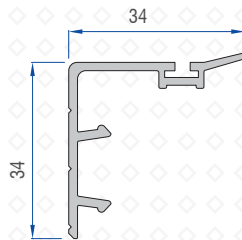
Double Rail with Screen Track Profile
40502-12000



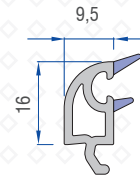
Sash Profile
40502-13000



Screen Sash Profile
41301-05200

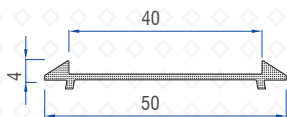


Sash Cover Profile
40502-13100



Single Glazing Bead
40502-14000

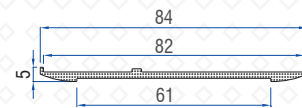
Aluminium Profiles



Frame Coupler I-50(2T) to I-39
50502-11066



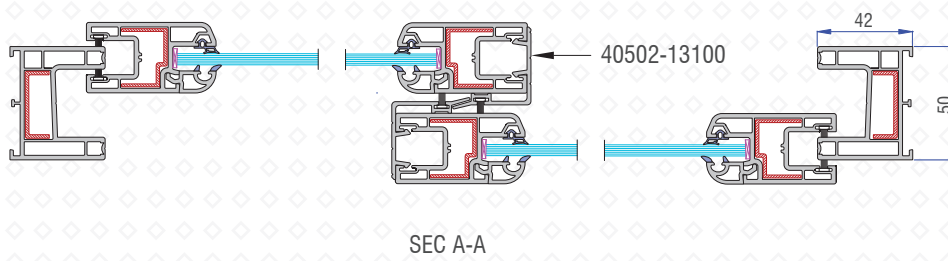
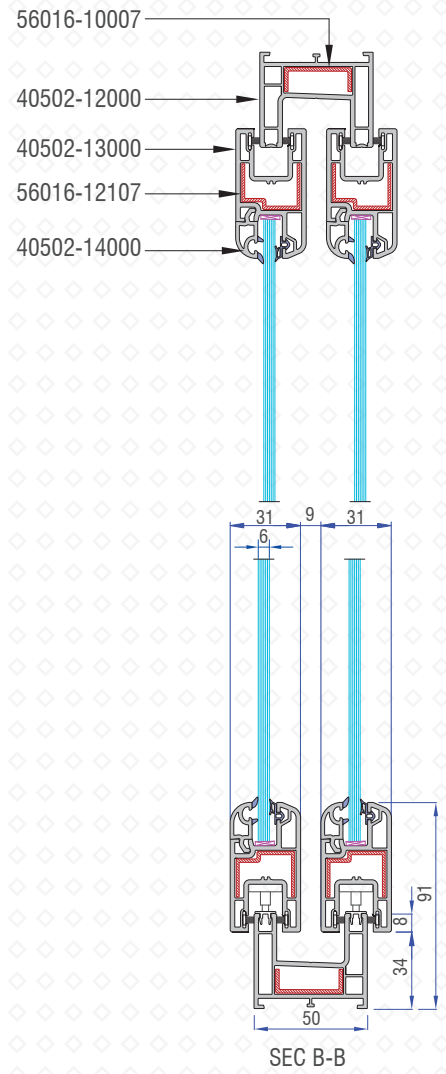
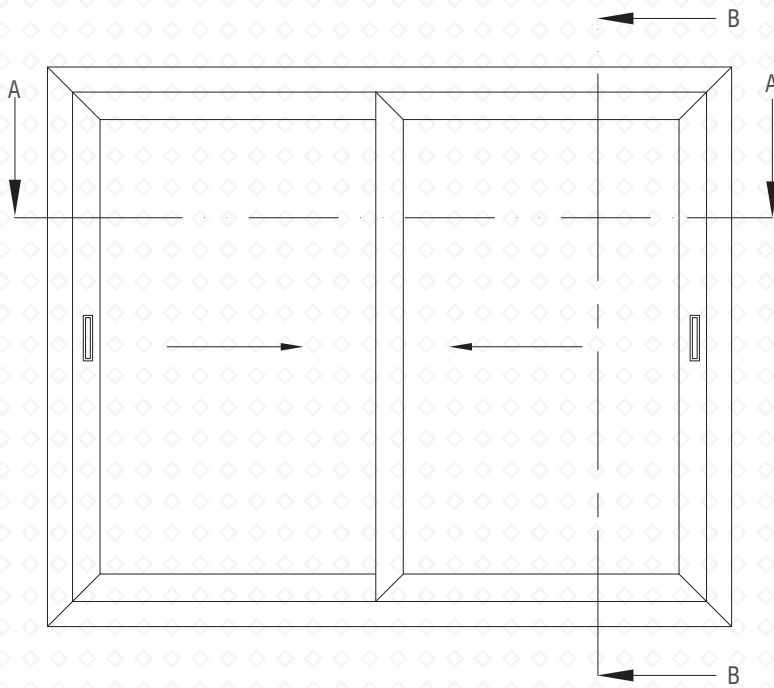
Flat Rail Profile(Alm)
50502-11013



I-50(2.5T)/I-60 Frame Coupler
50502-11062

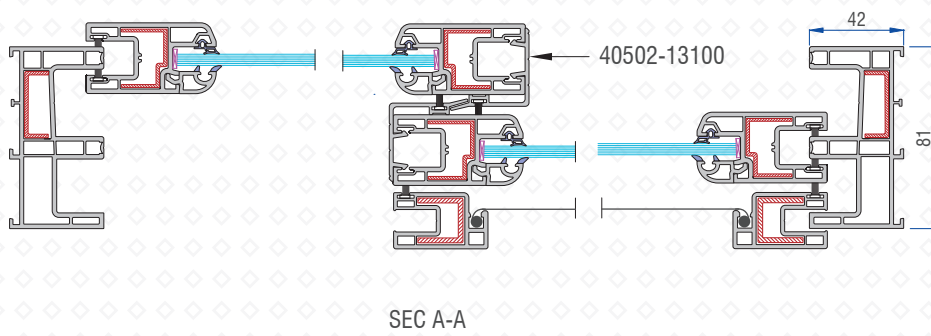
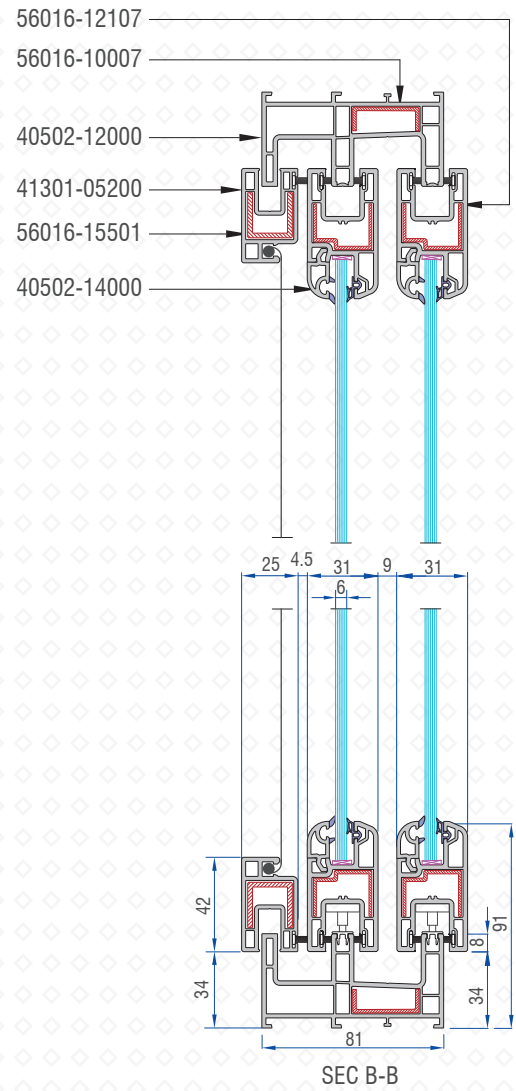
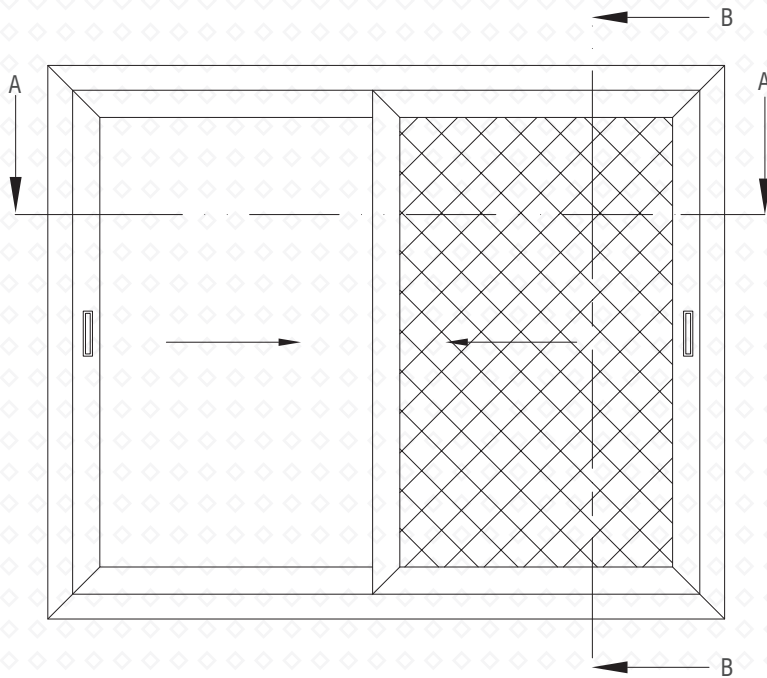
GA DRAWINGS - SLIDING WINDOW

2 TRACK 2 PANEL WINDOW

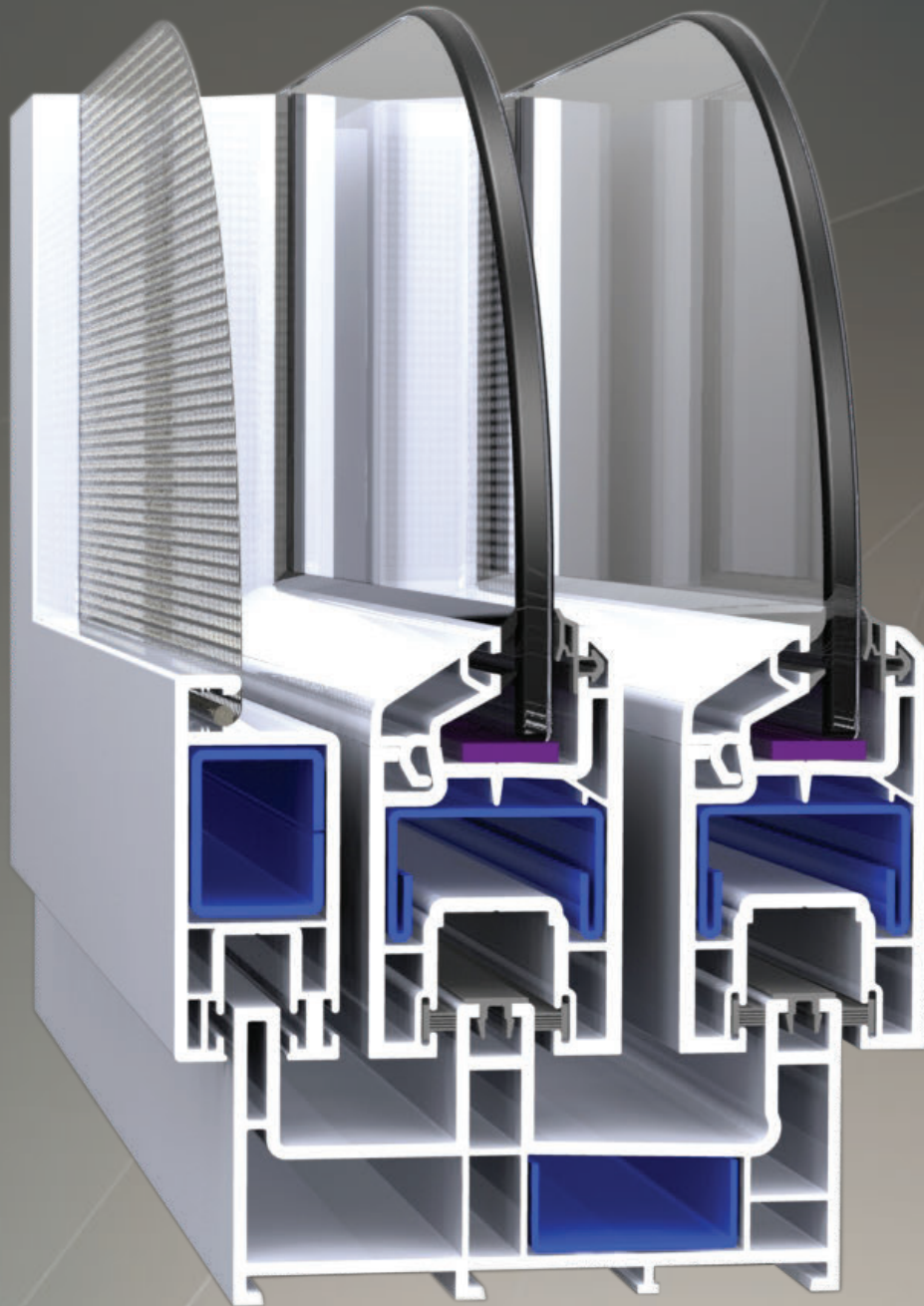


GA DRAWINGS - SLIDING WINDOW

2.5 TRACK 2 PANEL WITH MESH



I - 60 SLIDING SERIES



LAMINATION COLOURS

Standard:



Mahogany



Rustic Oak



Golden Oak



Grey

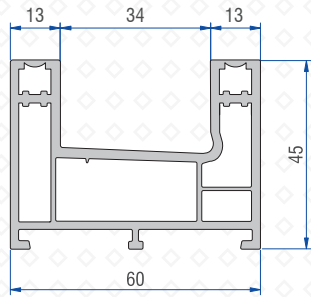


Walnut

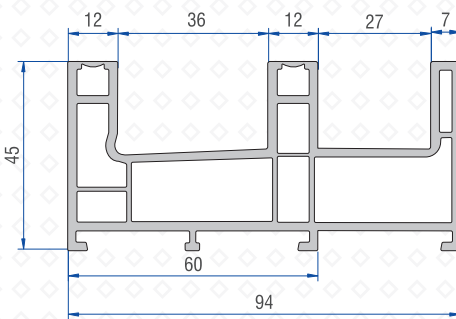


Black

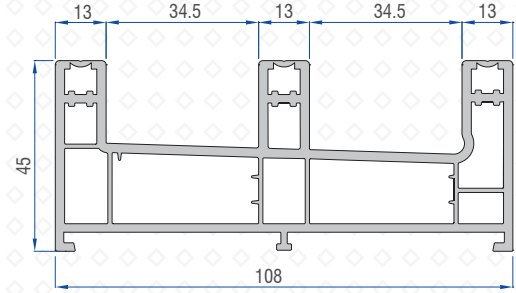
PROFILES



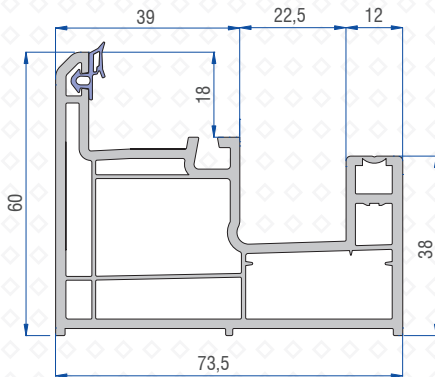
Double Rail Profile
41201-12000



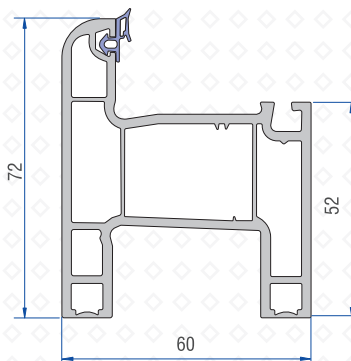
Double Rail with Screen Track Profile
41201-05100



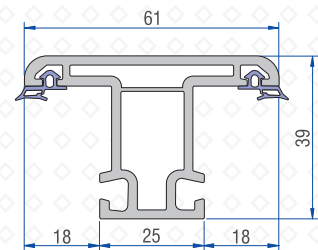
Triple Rail Profile
41201-15000



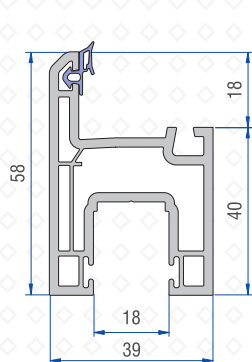
Mono Rail Profile
41201-08000



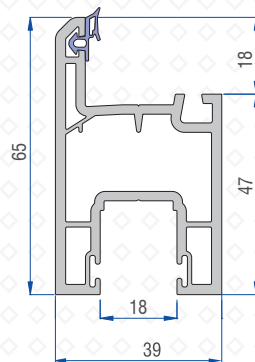
Casement - Sliding Mullion Profile
41201-14100



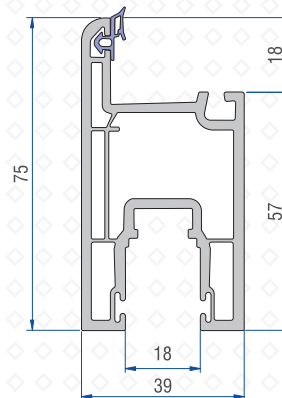
Mullion Profile
41201-04000



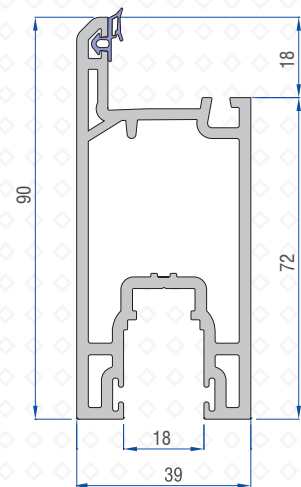
Sash Profile
41201-03300



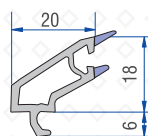
65mm Sash Profile
41201-03200



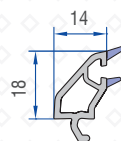
Super Sash Profile
41201-03000



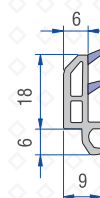
Mega Sash Profile
41201-07000



Single Glazing Bead (6mm)
40101-04400

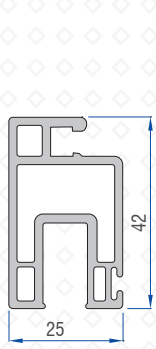


Single Glazing Bead (12mm)
40101-04600

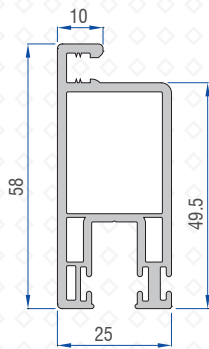


Double Glazing Bead (20mm)
40101-04500

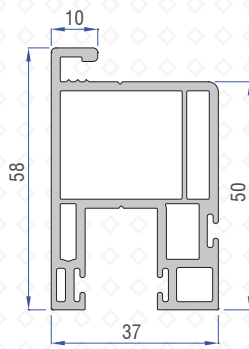
PROFILES



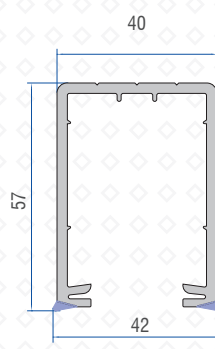
Screen Sash Profile
41301-05200



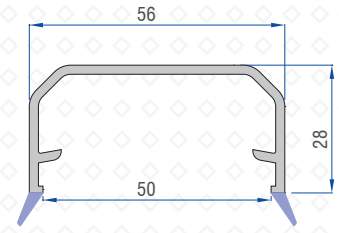
Mega Screen Sash Profile
41201-05300



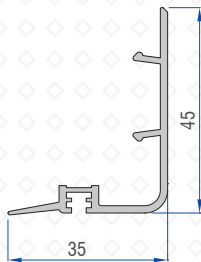
Super screen sash (New)
41221-03000



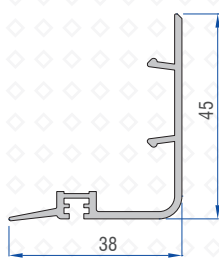
Stiffener Profile /
Hurricane Bar Profile
40201-11000



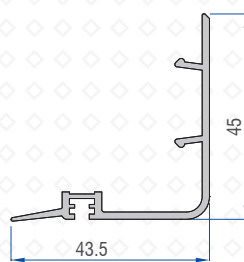
Hurricane Bar Profile
40201-01000



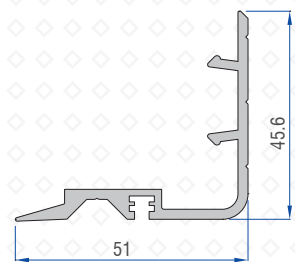
Sash Cover Profile
41201-06100



65mm Sash Cover Profile
41201-06200

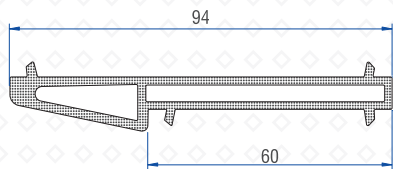


Super Sash Cover Profile
41201-06000

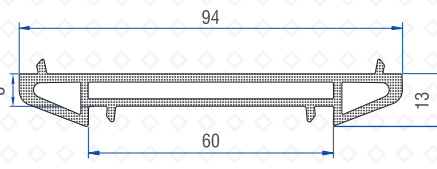


Mega Sash Cover Profile
41201-06300

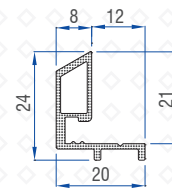
Aluminium Profiles



Casement - Sliding Profile Coupler (Alm)
50502-11039



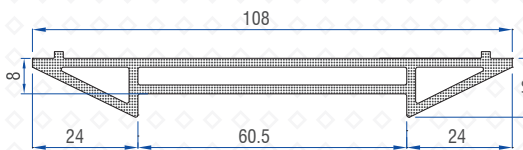
Casement - Sliding Profile Middle Coupler (Alm)
50502-11040



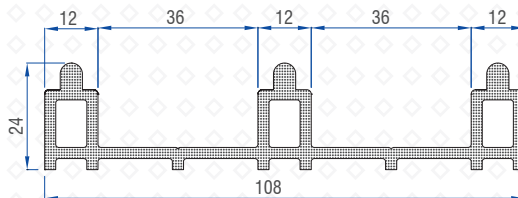
Mesh Adaptor (Alm)
50502-11055



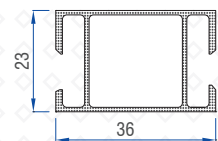
Rail Profile (Alm)
50502-11011



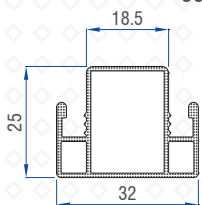
New 3-Track Coupler (Alm)
50502-11057



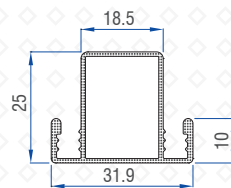
3-Track Low Threshold (Alm)
50502-11047



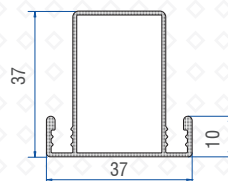
Multi Track Adaptor (Alm)
50502-11017



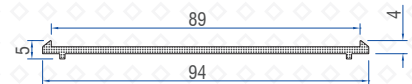
Screen Sash Mullion (Alm)
50502-11037



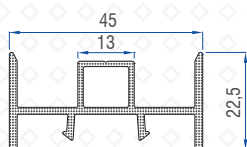
Mega Screen Sash Mullion-2.5T (Alm)
50502-11058



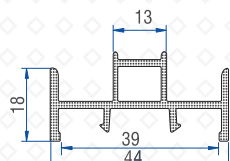
Super Screen Sash Mullion-3T
50502-11077



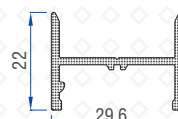
Casement Sliding Middle
Coupler 2.5T (I-60)
50502-11073



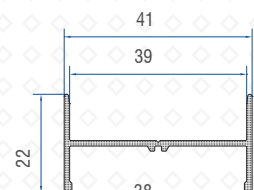
Inline Sash Adaptor (Alm)
50502-11060



Inline Sash Adaptor (Alm)
50502-11034



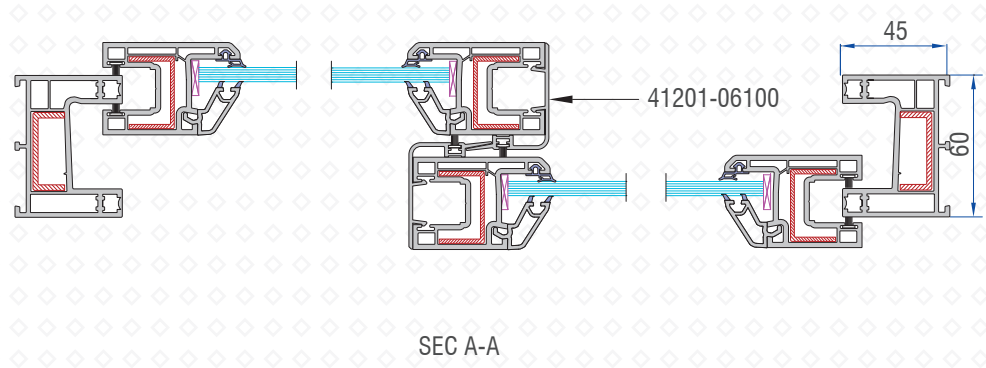
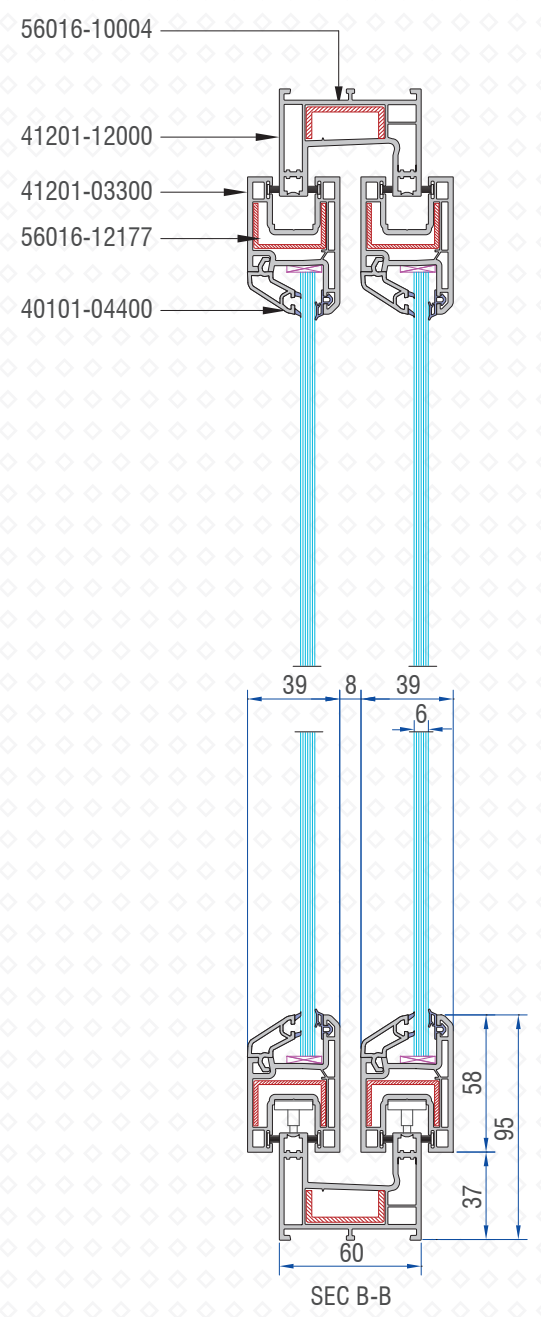
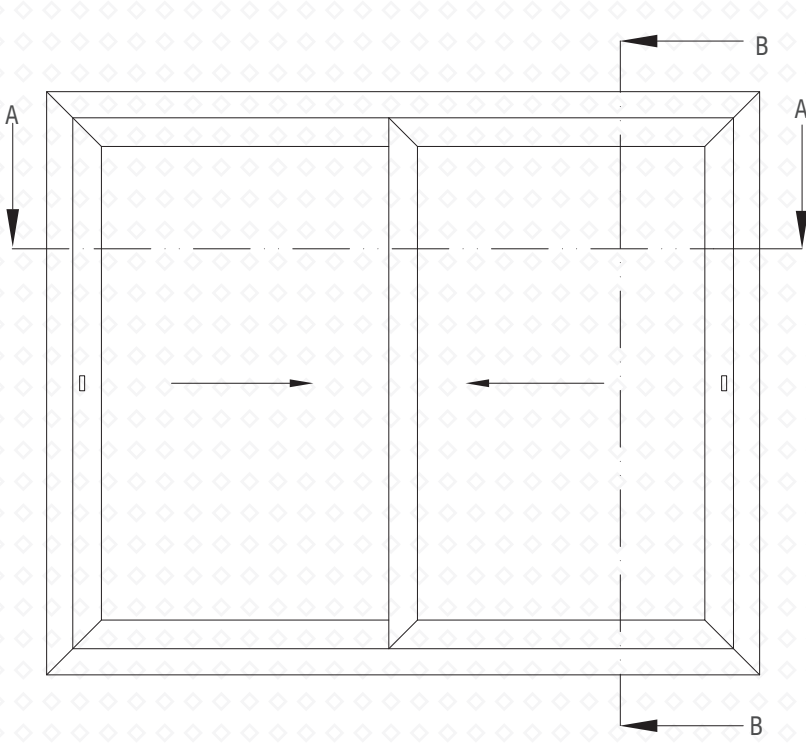
Adaptor for Screen Sash-2.5T (Alm)
50502-11048



Adaptor for Super Screen Sash (New)
50502-11078

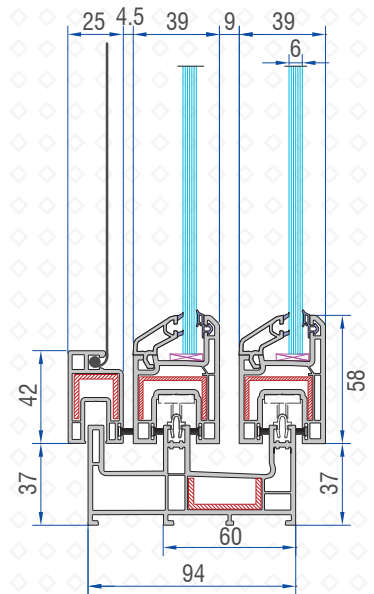
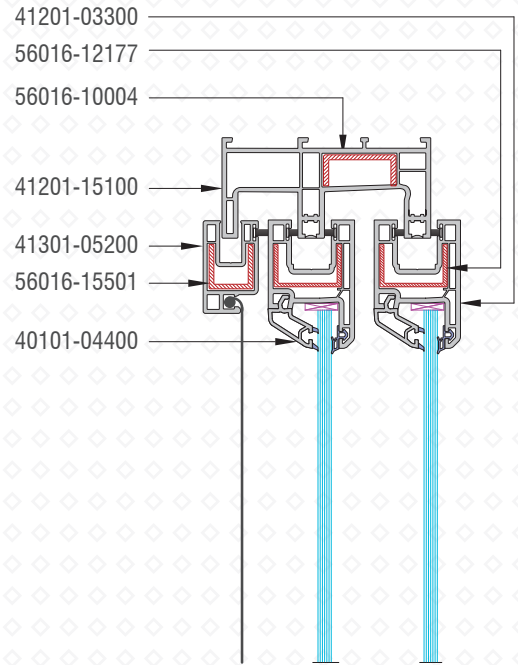
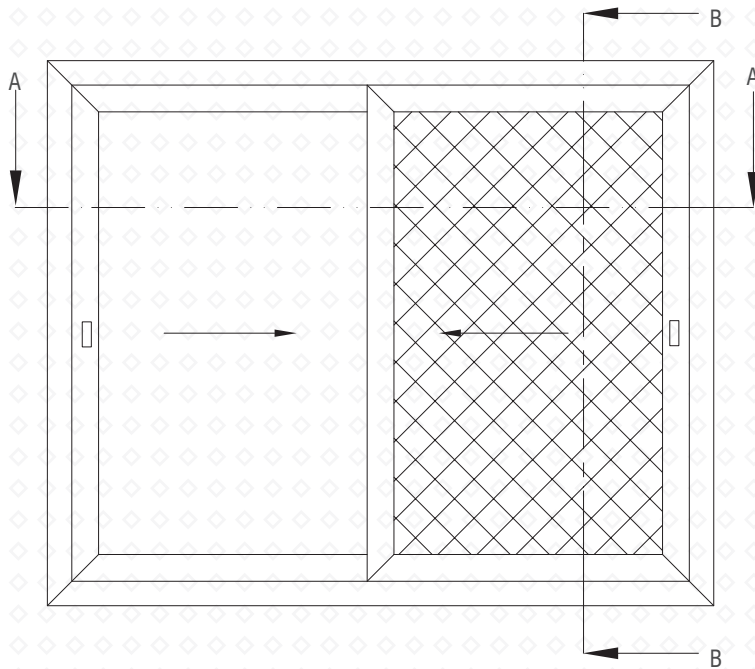
GA DRAWINGS - SLIDING WINDOW

2 TRACK 2 PANEL WINDOW

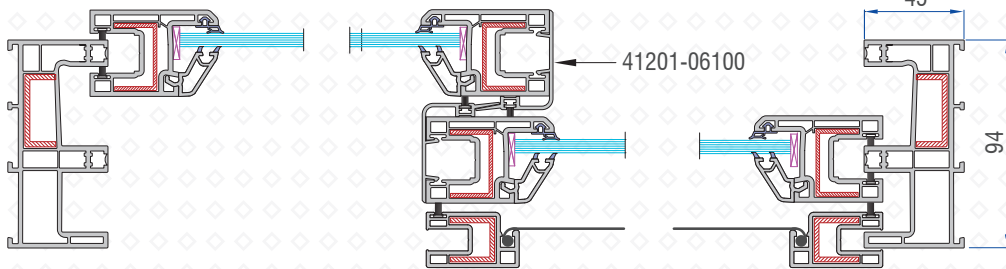


GA DRAWINGS - SLIDING WINDOW

2.5 TRACK 2 PANEL WITH MESH



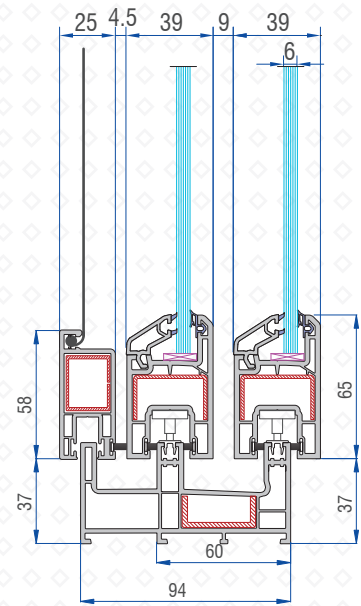
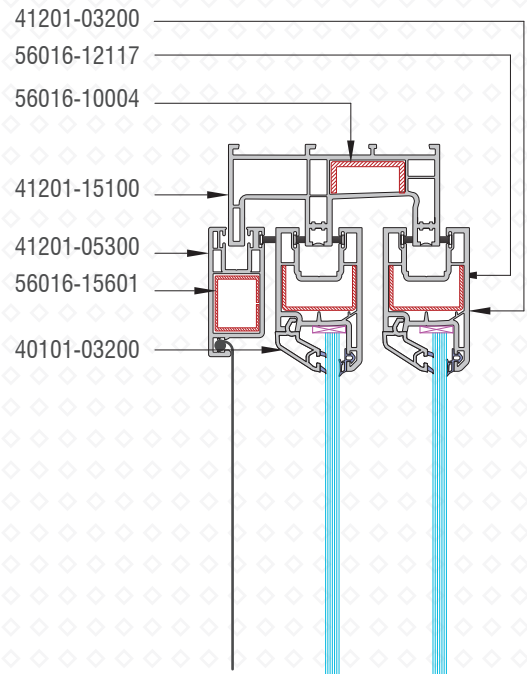
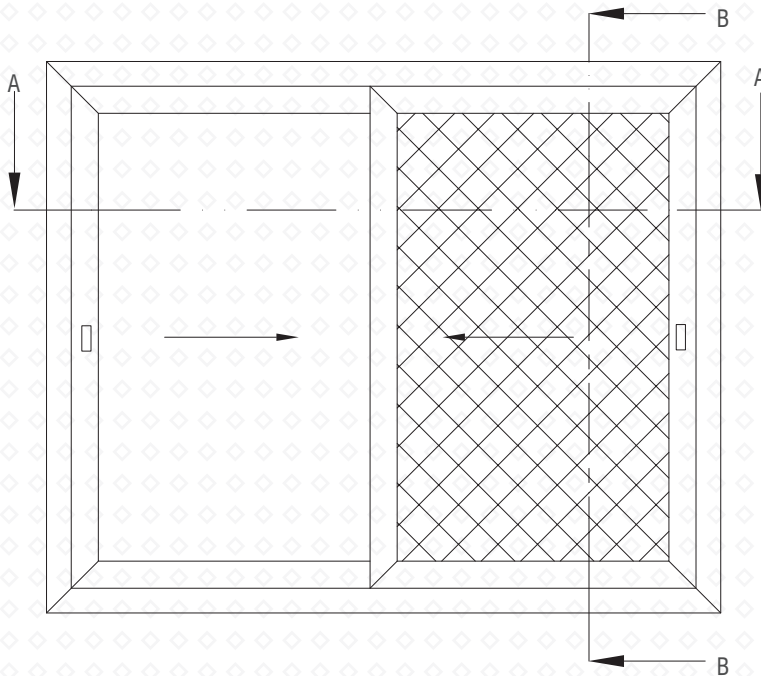
SEC B-B



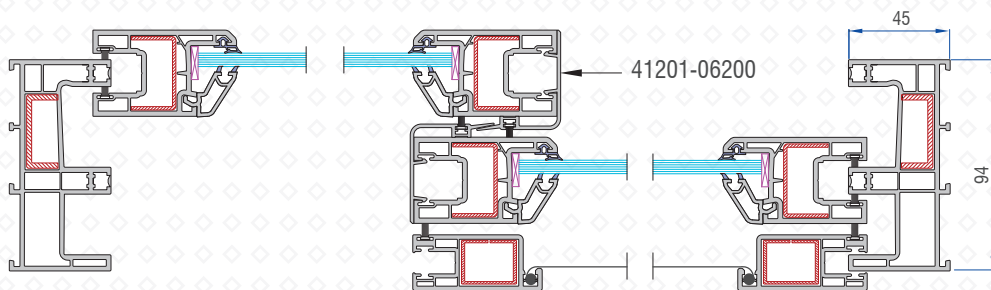
SEC A-A

GA DRAWINGS - SLIDING WINDOW

2.5 TRACK 2 PANEL WITH MESH

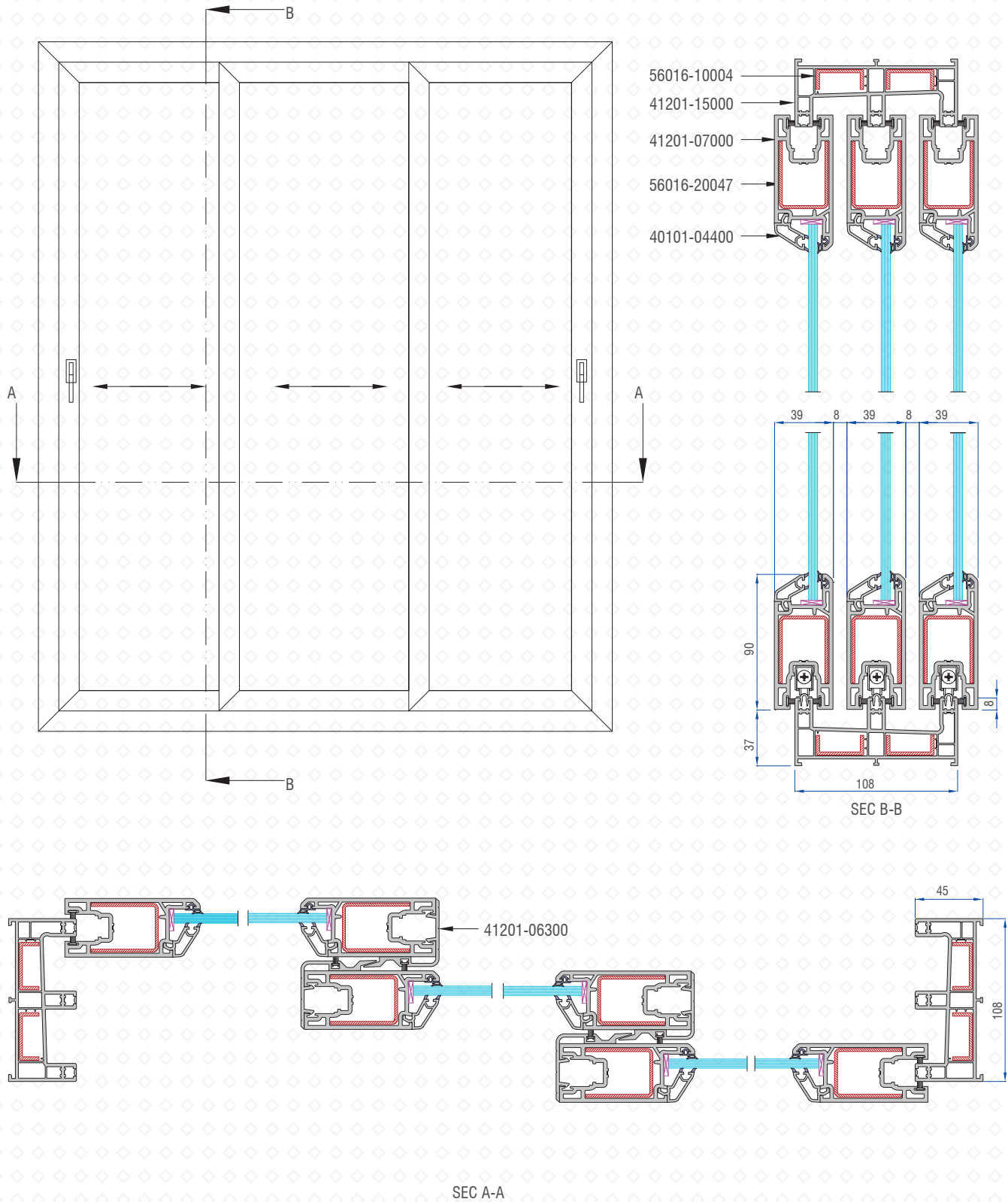


SEC B-B



GA DRAWINGS - SLIDING DOOR

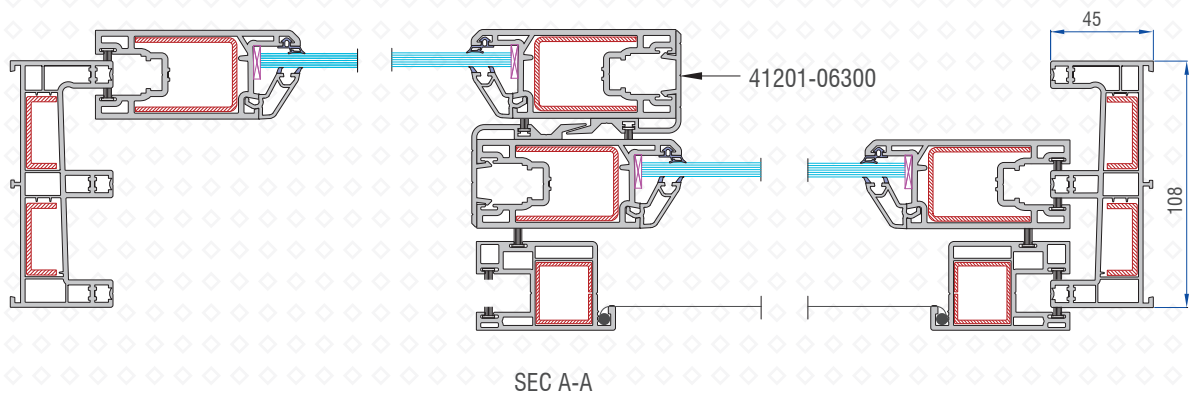
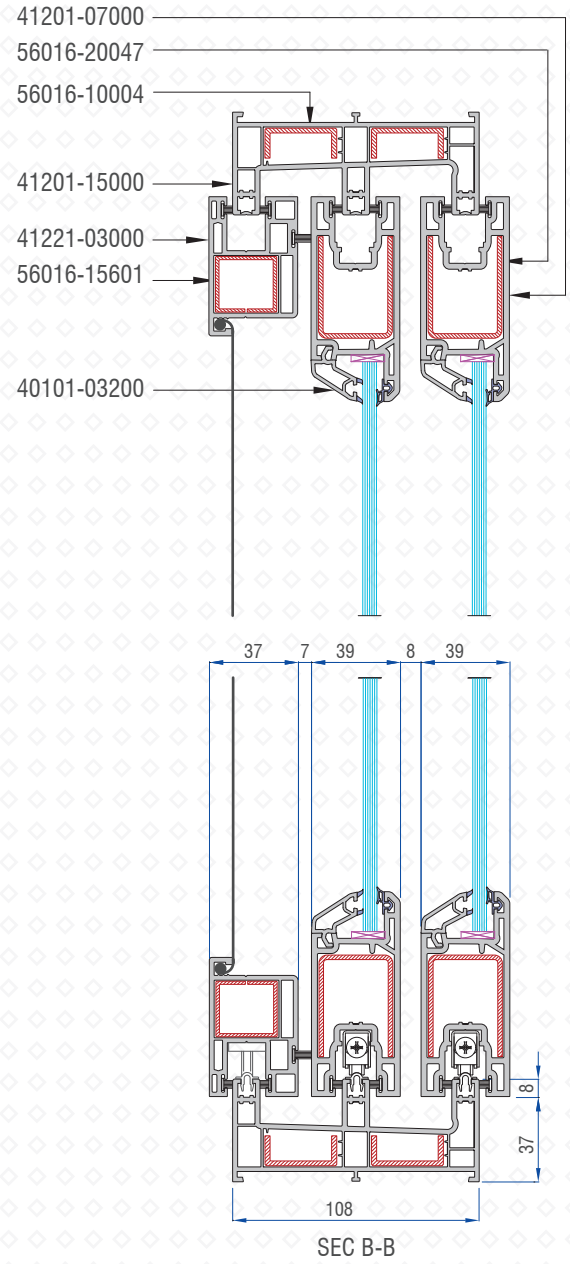
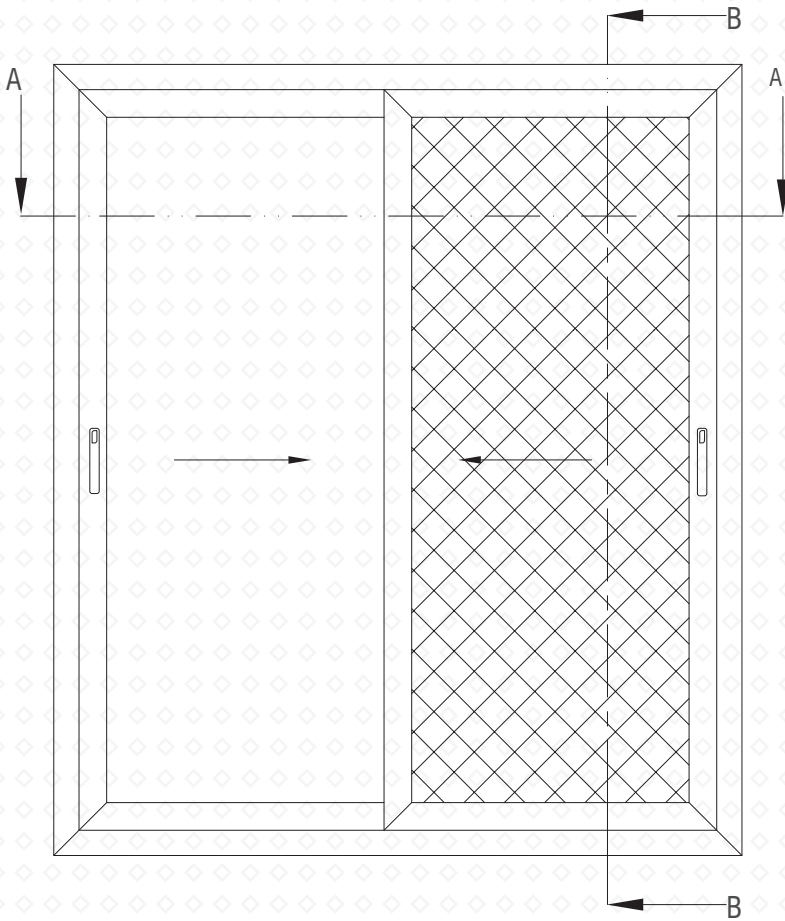
3 TRACK 3 PANEL DOOR



Note: Secondary reinforcement(56016-15057) is for high windload applications.

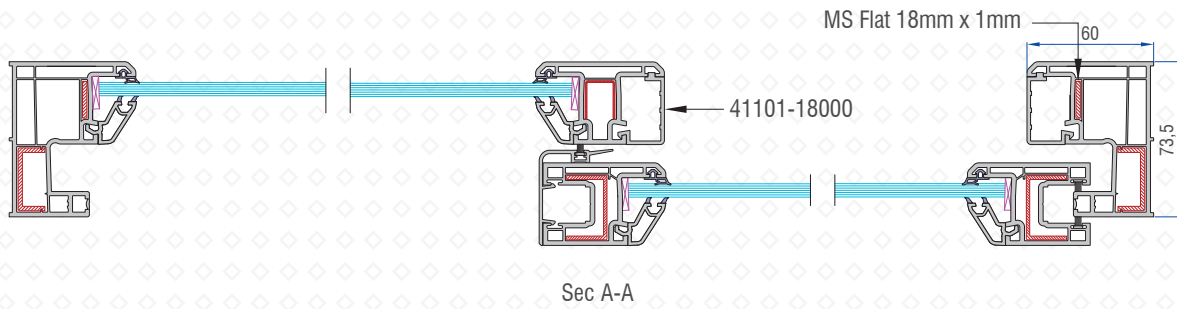
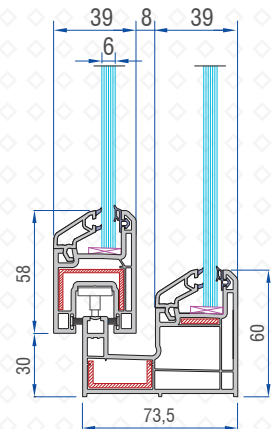
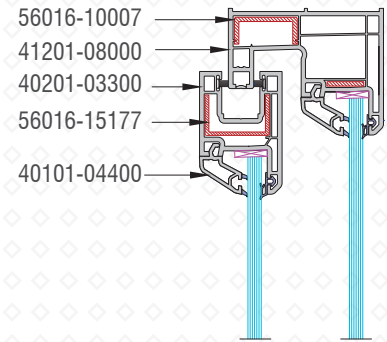
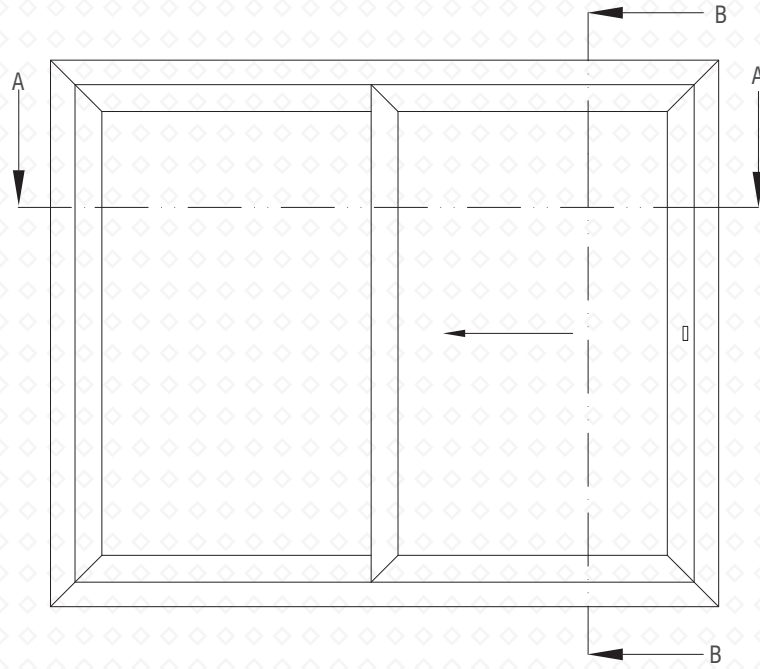
GA DRAWINGS - SLIDING DOOR

3 TRACK 2 PANEL AND MESH



GA DRAWINGS - SLIDING WINDOW

MONOSLIDE WINDOW



I - 64 SLIDING SERIES



LAMINATION COLOURS

Standard:



Mahogany



Rustic Oak



Golden Oak



Grey

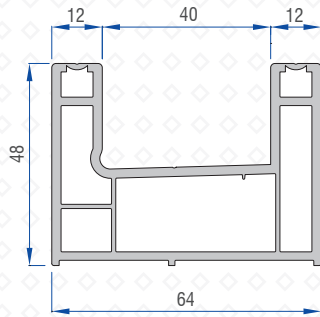


Walnut

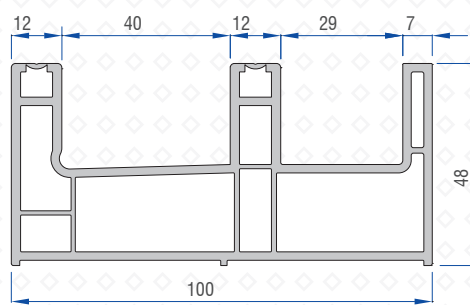


Black

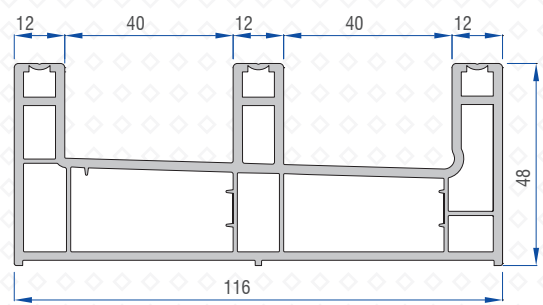
PROFILES



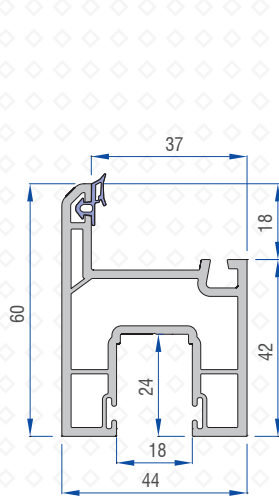
Double Rail Profile
41164-10100



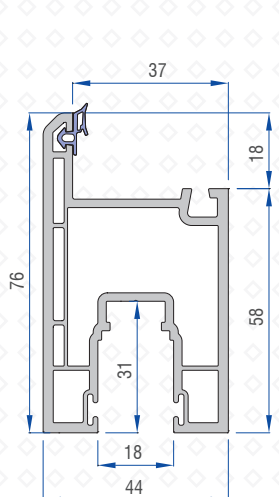
Double Rail with Screen Track Profile
41164-10200



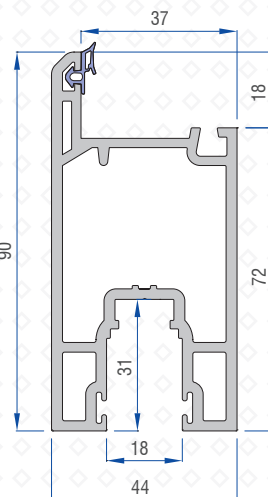
Triple Rail Profile
41264-10300



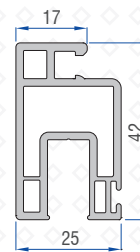
Sash Profile
41164-20100



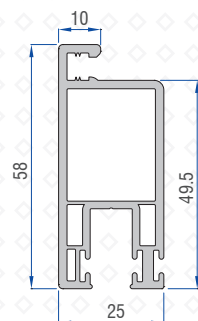
Super Sash Profile
41164-20300



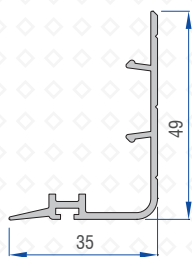
Mega Sash Profile
41264-20400



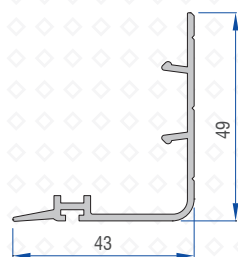
Screen Sash Profile
41301-05200



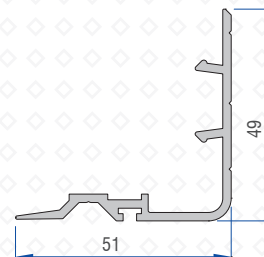
Mega Screen Sash Profile
41201-05300



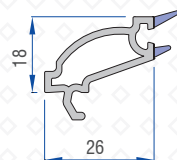
Sash Cover Profile
41064-40100



Super Sash Cover Profile
41064-40200



Mega Sash Cover Profile
41064-40300

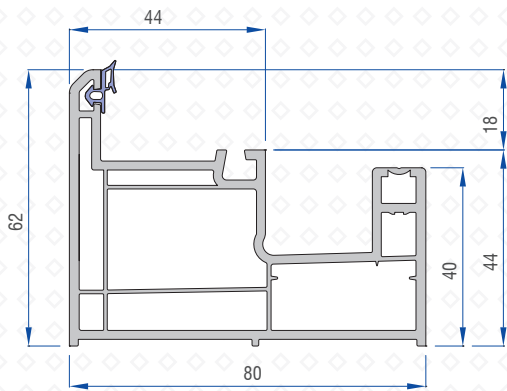


Single Glazing Bead (6mm)
41064-30100

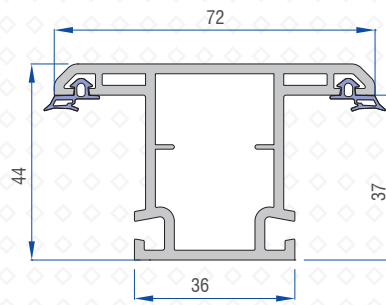


Double Glazing Bead (24mm)
40101-04500

PROFILES

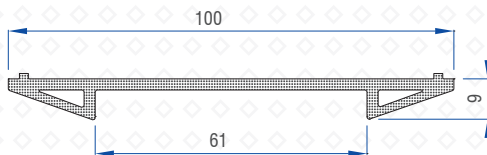


Mono Rail Profile
41164-10400

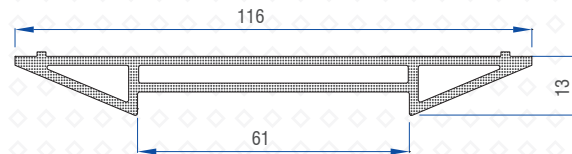


Mullion Profile
41164-20500

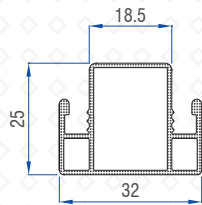
Aluminium Profiles



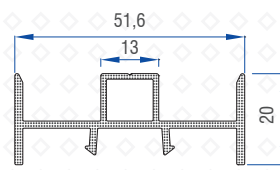
Casement Sliding Middle Coupler 2.5T (I-64)
50502-11063



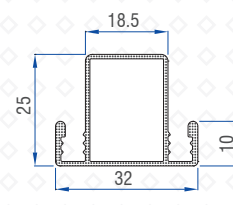
Casement Sliding Middle Coupler 3T (I-64)
50502-11064



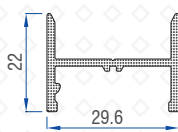
Screen Sash Mullion (Alm)
50502-11037



Inline Sash Adaptor (I-64)
50502-11065



Mega Screen Sash Mullion-2.5T (Alm)
50502-11058



Adaptor for Screen Sash-2.5T (Alm)
50502-11048



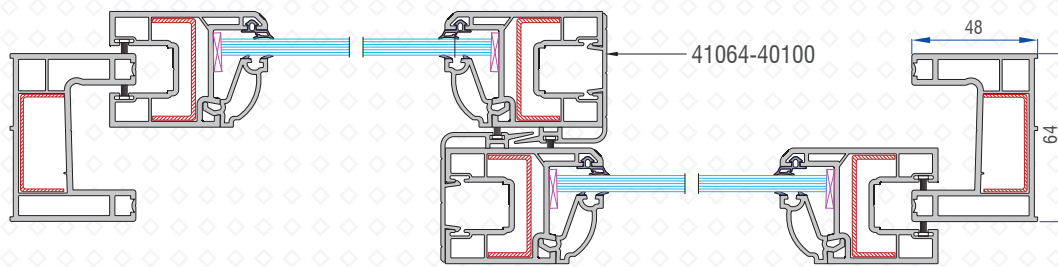
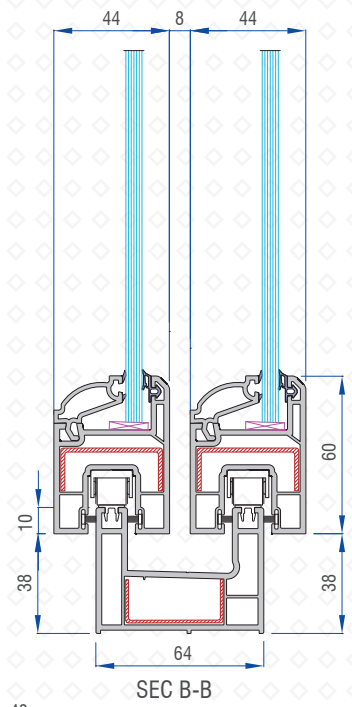
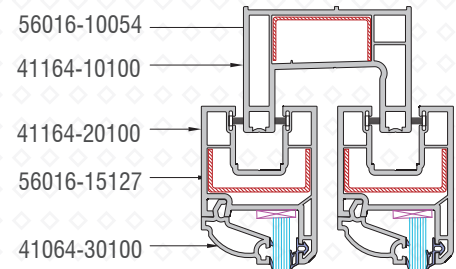
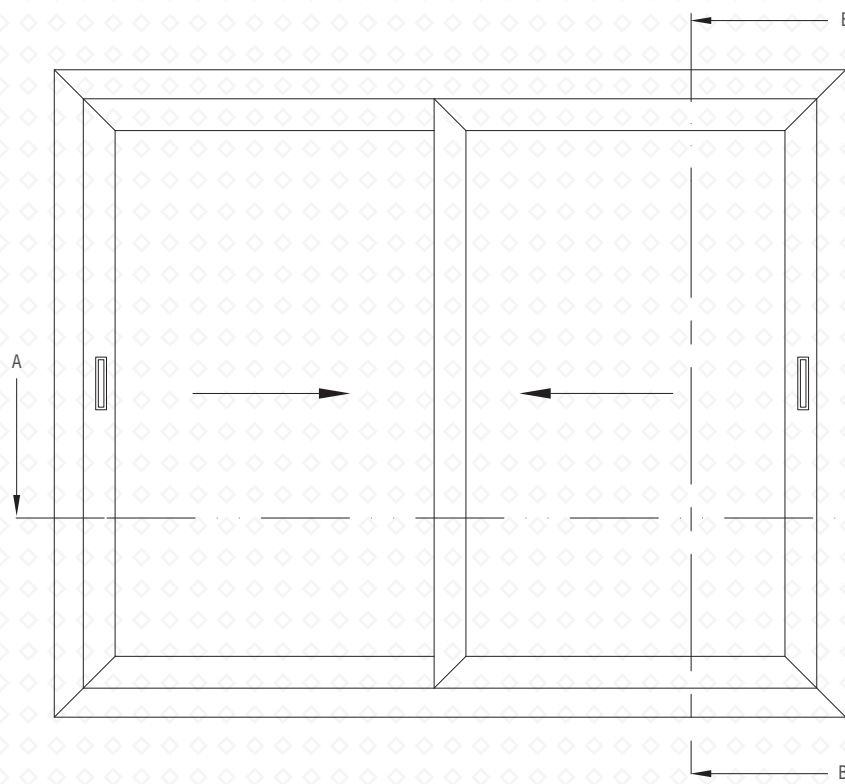
Rail Profile (Alm)
50502-11011



Flat Rail Profile (Alm)
50502-11013

GA DRAWINGS - SLIDING WINDOW

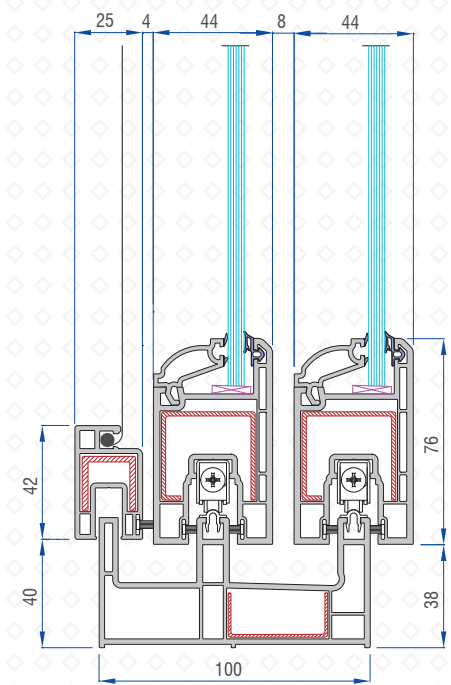
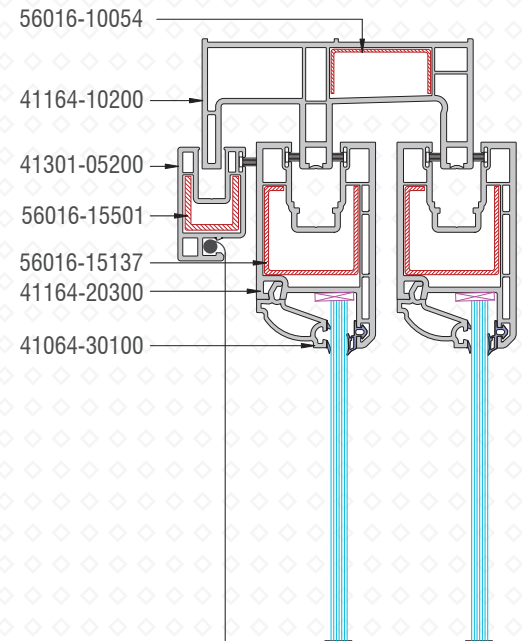
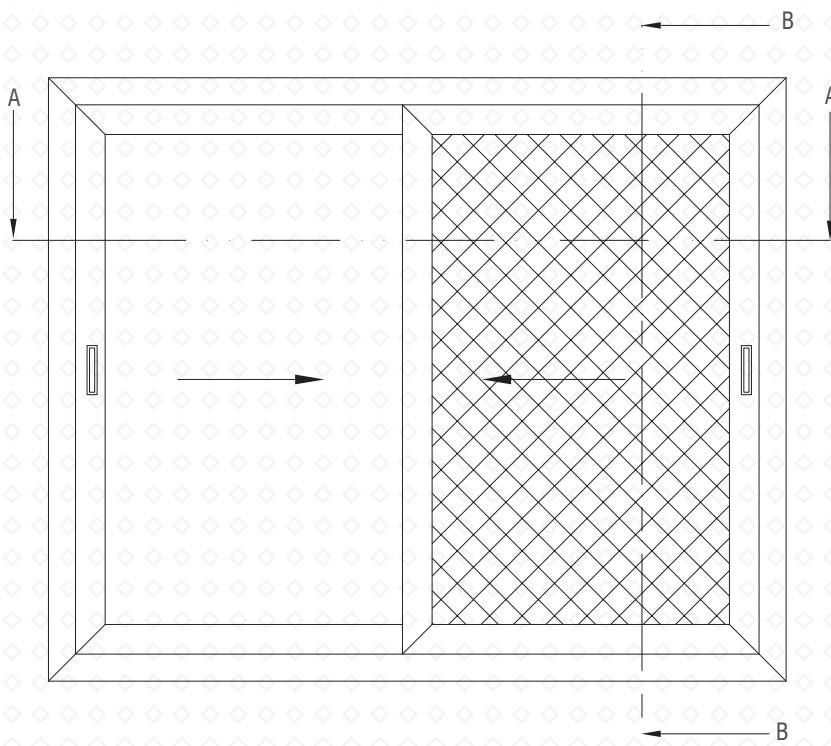
2 TRACK 2 PANEL WINDOW



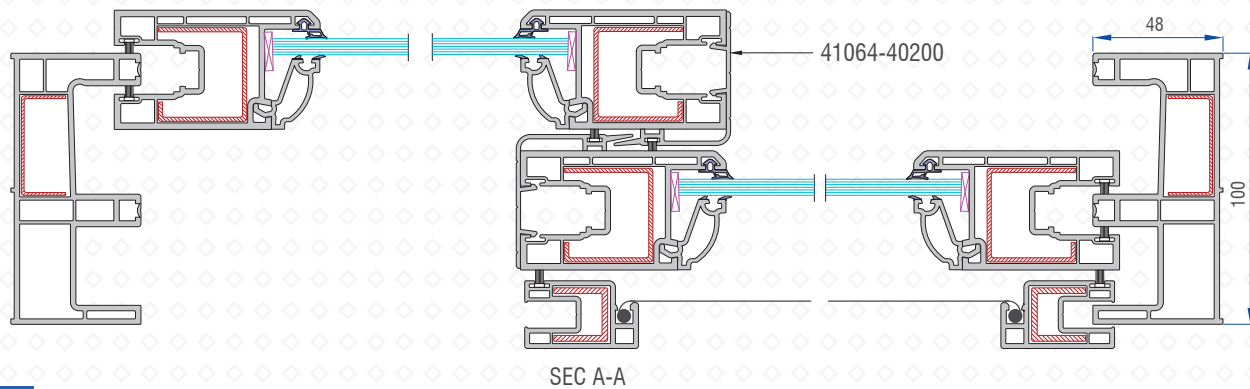
SEC A-A

41064-40100

2.5 TRACK 2 PANEL WITH MESH

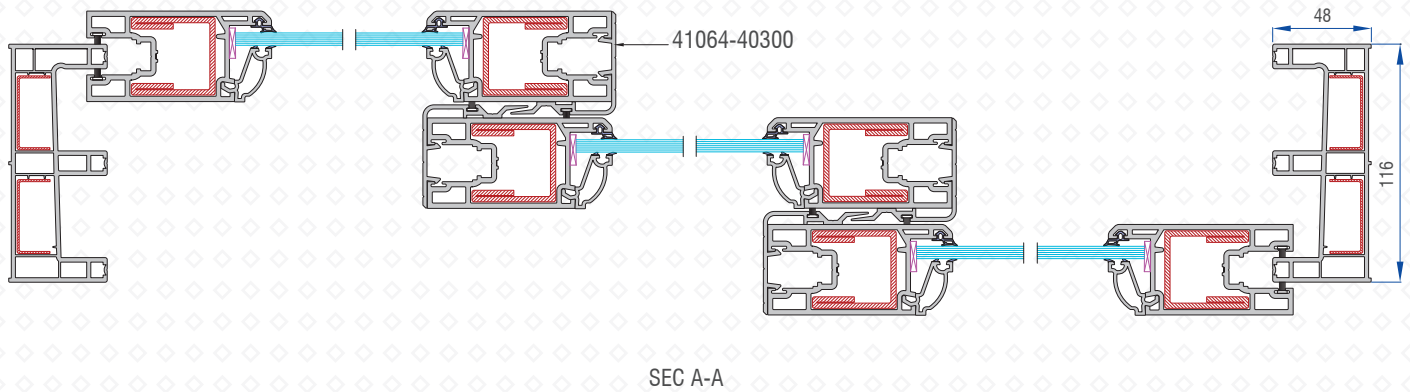
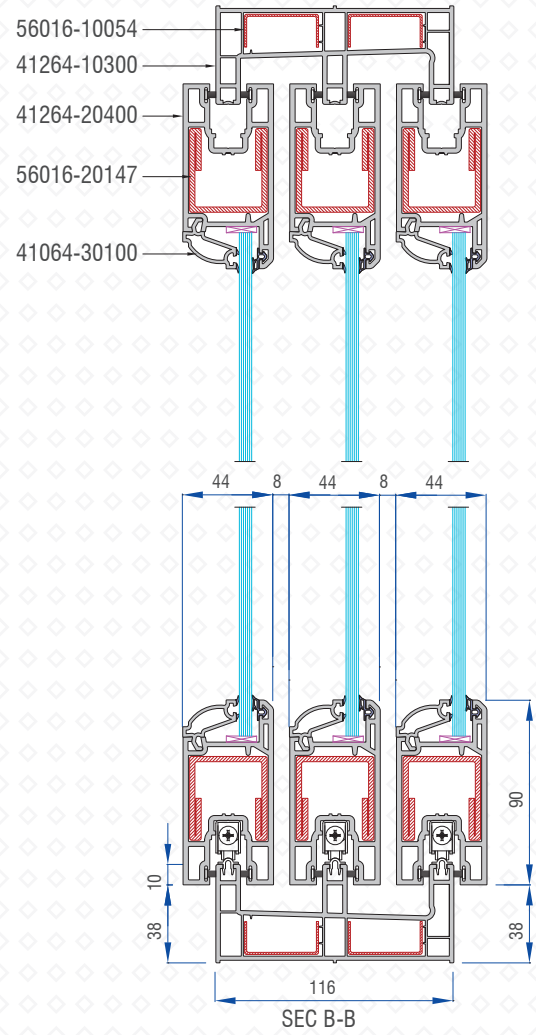
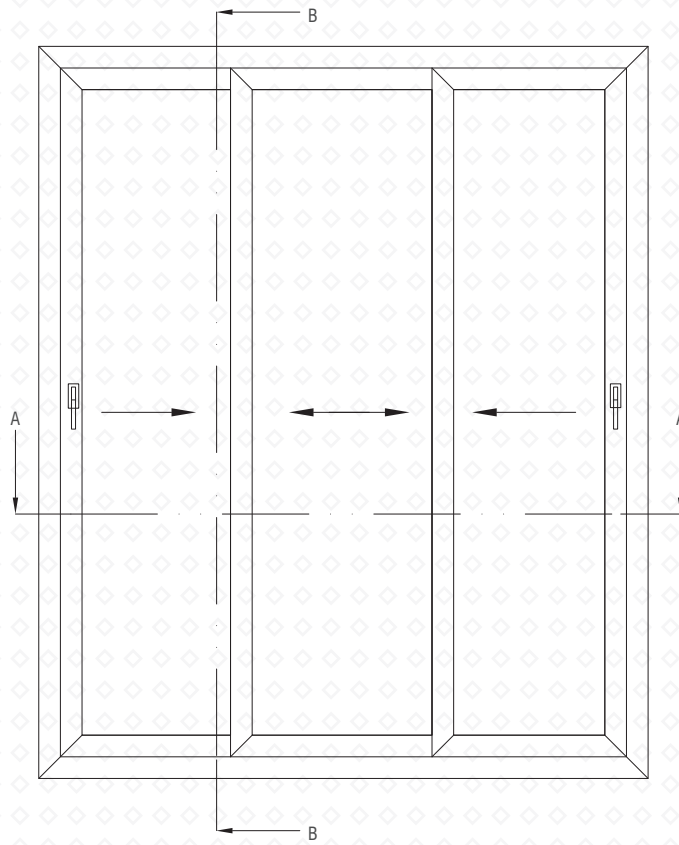


SEC B-B



SEC A-A

3 TRACK 3 PANEL DOOR



I - 75 SLIDING SERIES



LAMINATION COLOURS

Standard:



Mahogany



Rustic Oak



Golden Oak



Grey

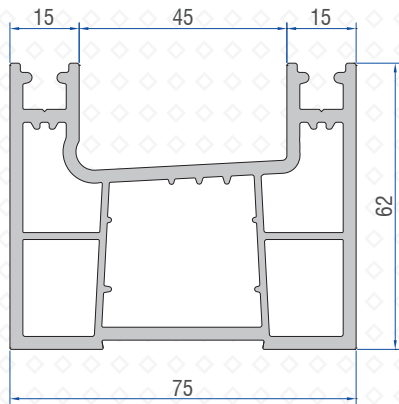


Walnut

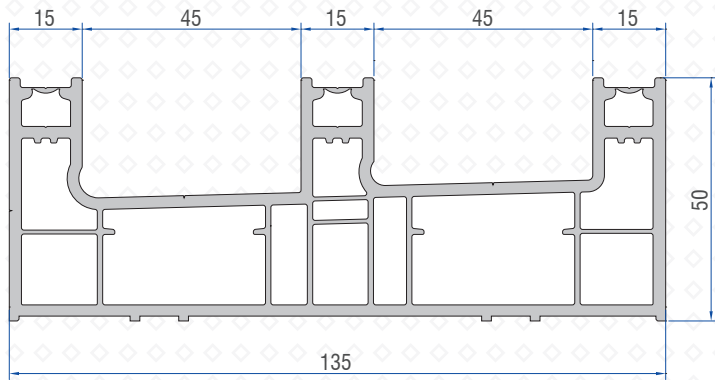


Black

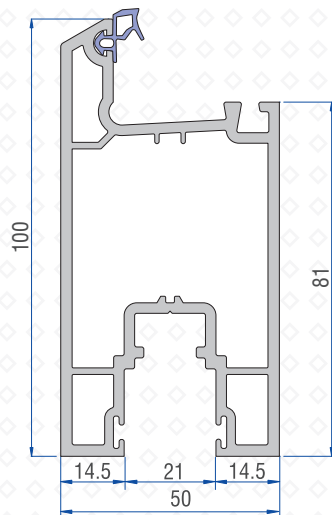
PROFILES



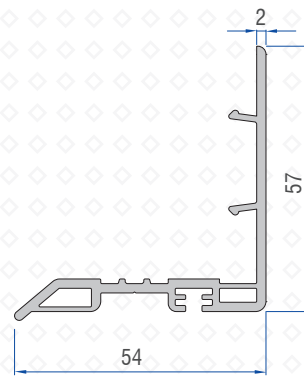
Double Rail Profile
41221-01000



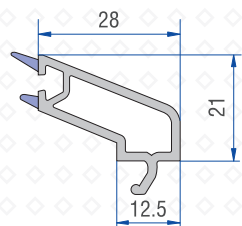
Triple Rail Profile
41221-02000



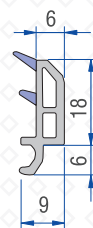
Mega Sash Profile (I-75)
41221-14000



Mega Sash Cover Profile (New)
41221-07100



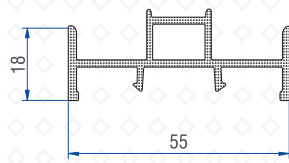
Single Glazing Bead (6mm)
40101-03200



Double Glazing Bead (24mm)
40101-04500

PROFILES

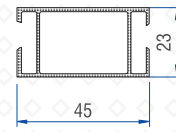
Aluminium Profiles



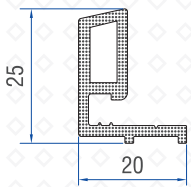
Inline Sash Adaptor (Alm)
50502-11035



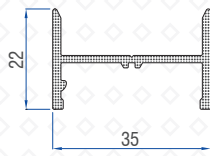
Rail Profile (Alm)
50502-11014



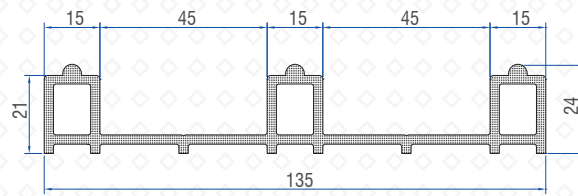
Multi track Adaptor (Alm)
50502-11031



Mesh Adaptor (Alm)
50502-11041



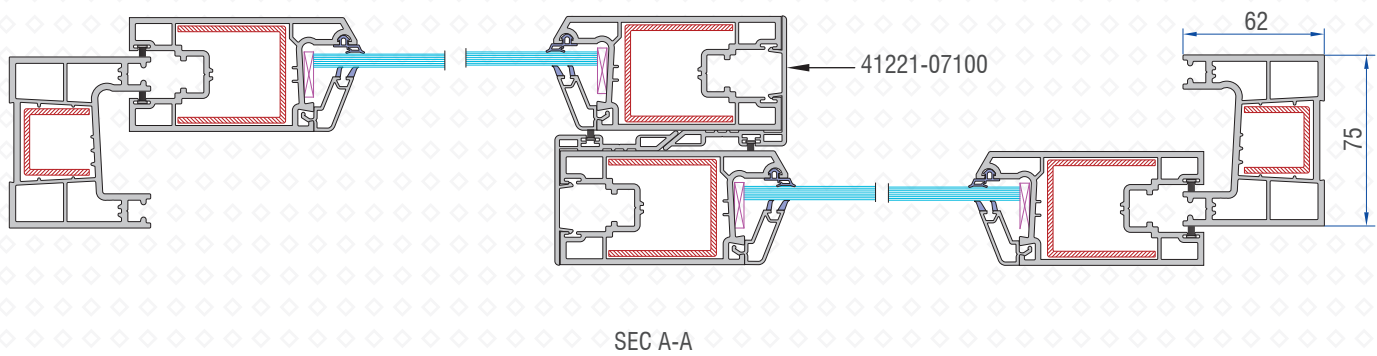
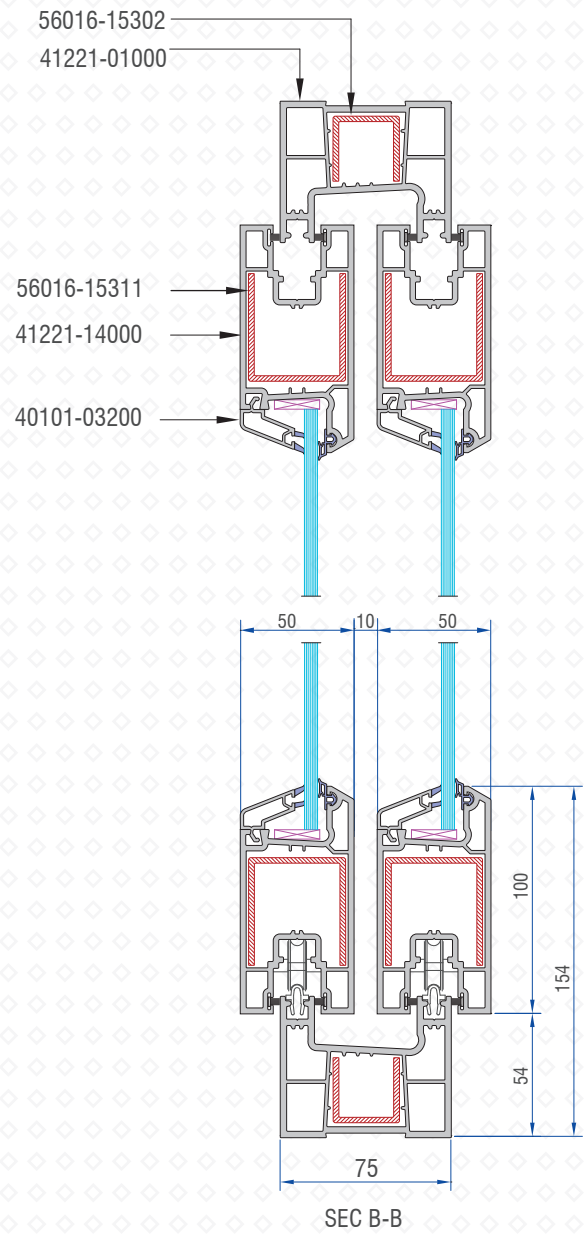
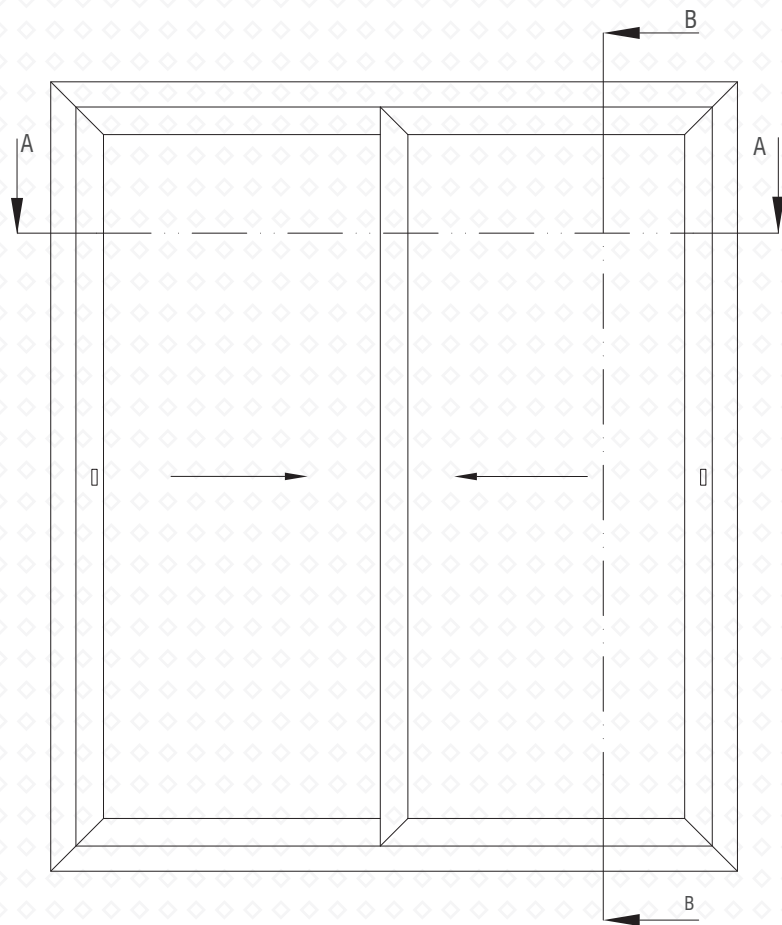
Adaptor for Super Screen Sash
50502-11049



3-Track Low Threshold (I-75) Alm
50502-11069

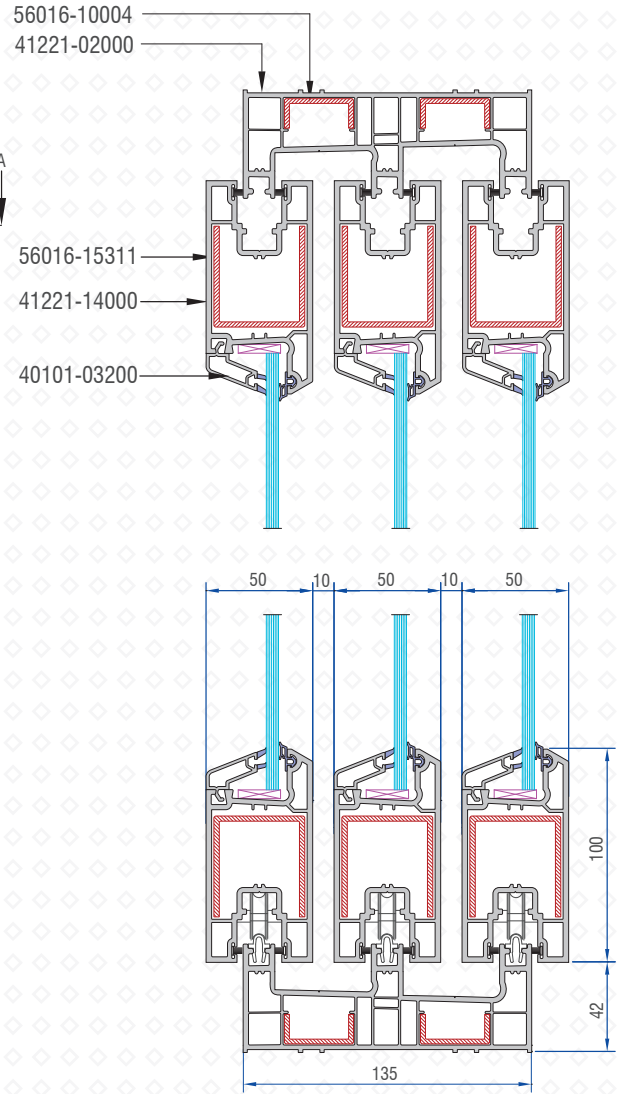
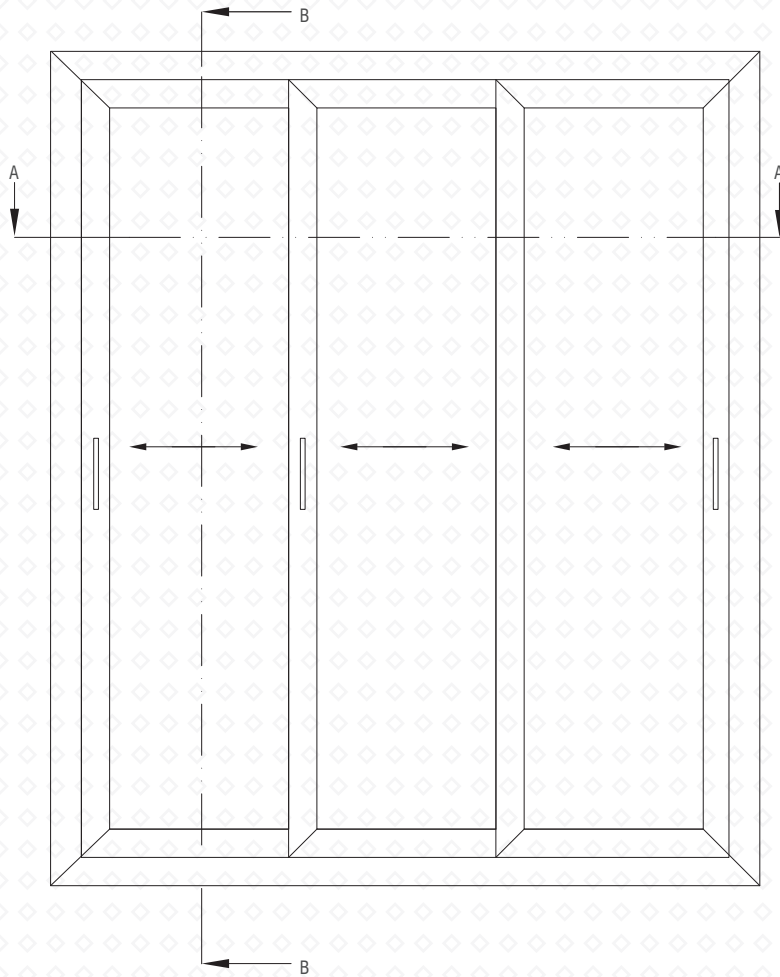
GA DRAWINGS - SLIDING DOOR

2 TRACK 2 PANEL DOOR

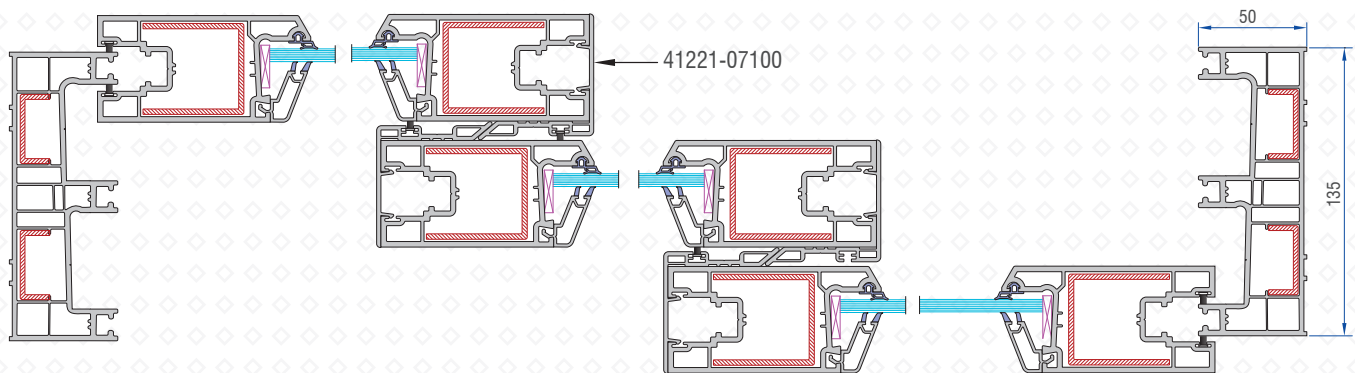


GA DRAWINGS - SLIDING DOOR

3 TRACK 3 PANEL SLIDING DOOR



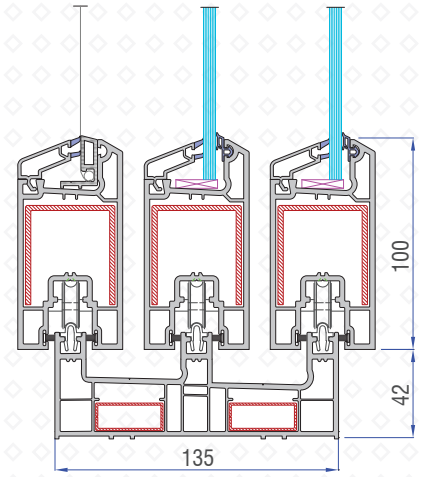
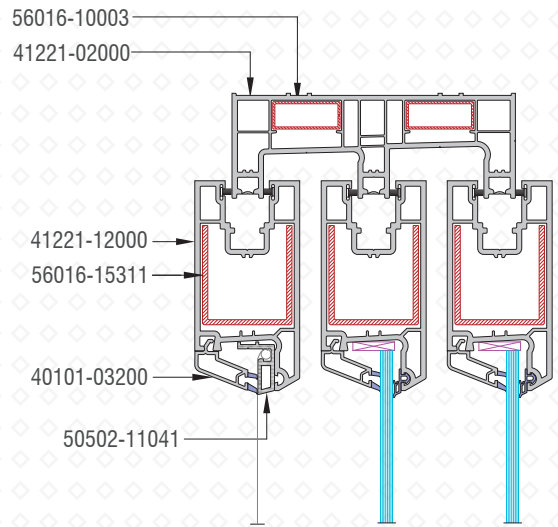
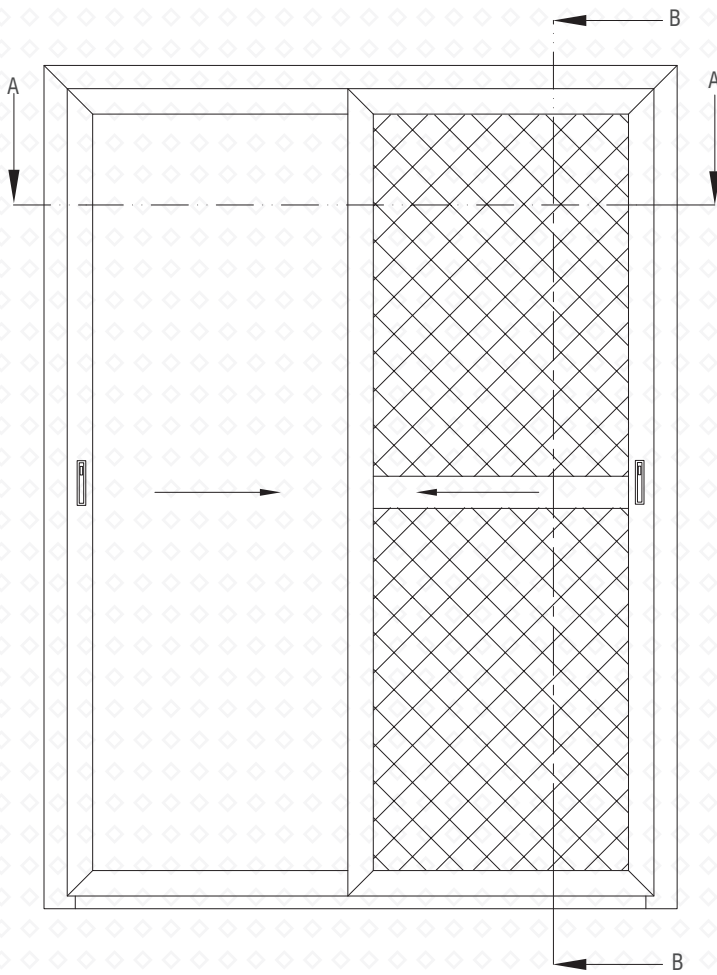
SEC B-B



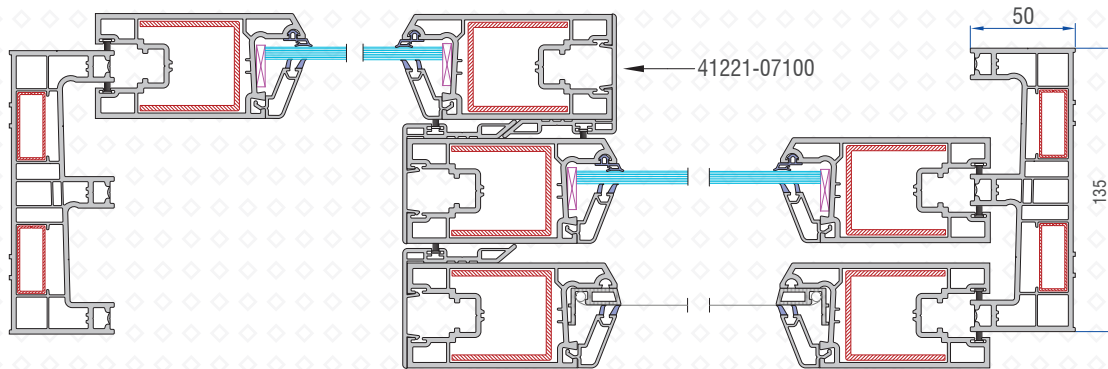
SEC A-A

GA DRAWINGS - SLIDING DOOR

3 TRACK 2 PANEL DOOR WITH MESH



SEC B-B

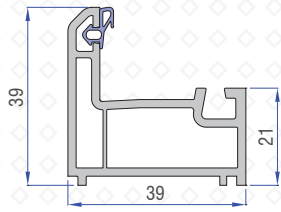


SEC A-A

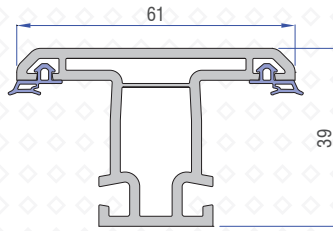
I - 39 COMPACT CASEMENT SERIES



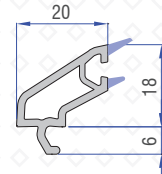
PROFILES



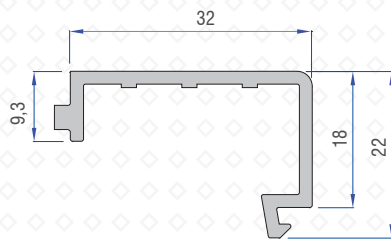
Compact Frame Profile
41101-17000



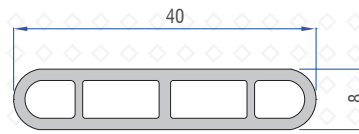
Sash/Mullion profile
41201-04000



Single Glazing Bead (6mm)
40101-04400

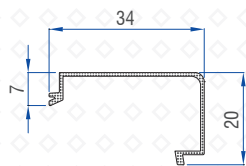


Louvre Clip
41101-18000

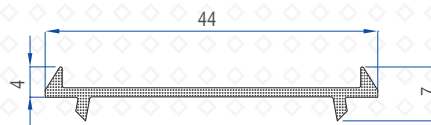


Louvre Blade
41101-18100

Aluminium Profiles



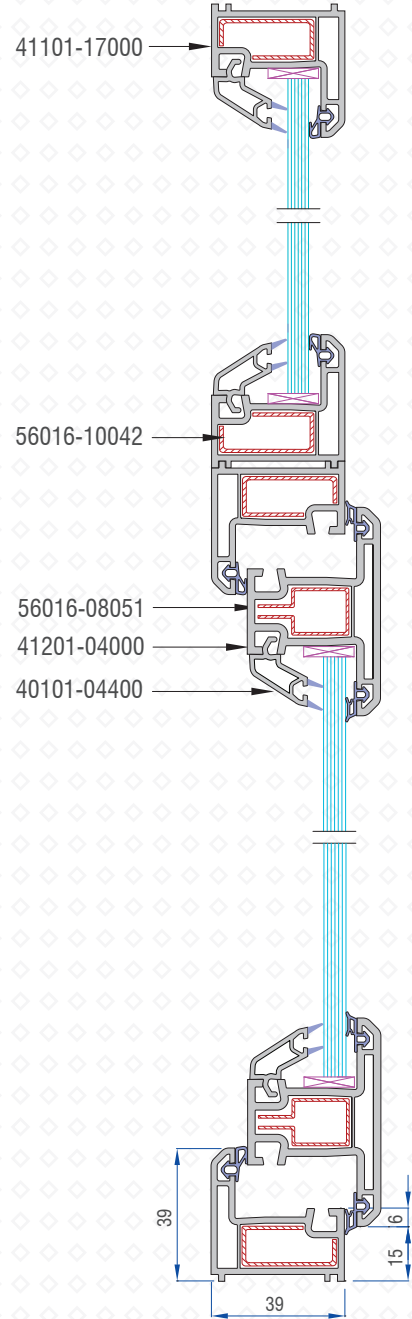
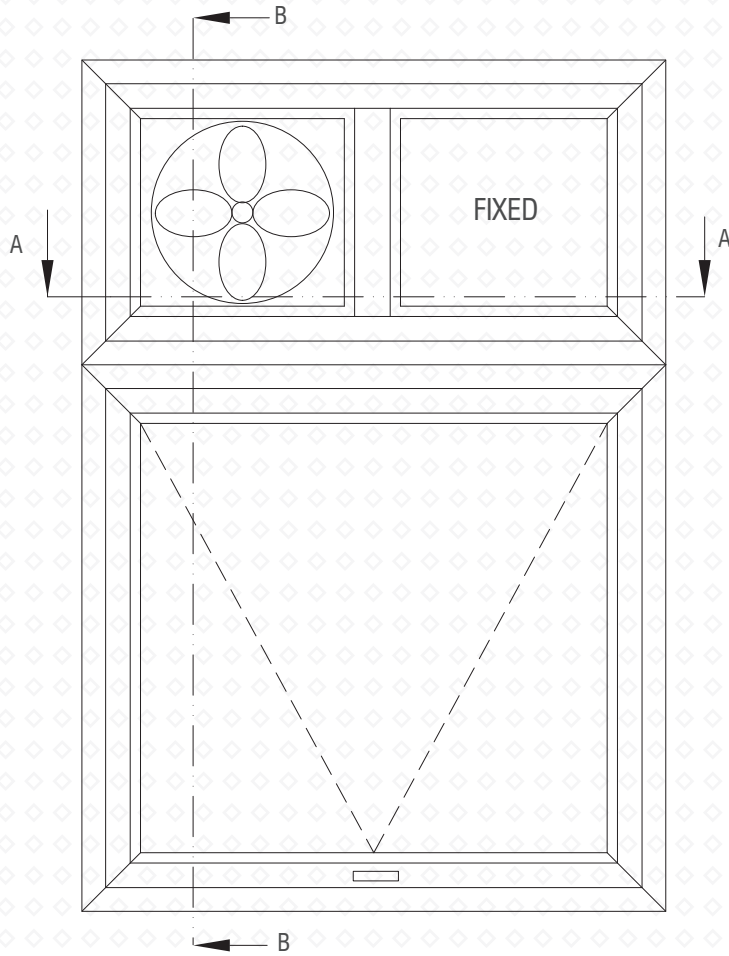
I-39 Louvre Clip(Alm)
50502-11056



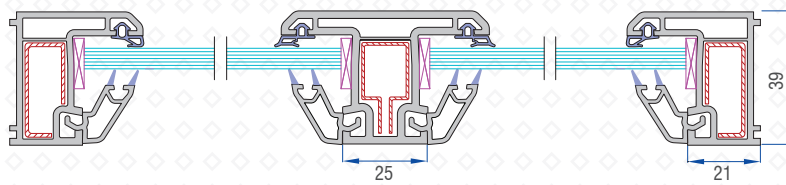
Frame Coupler(I-44 to I-39)
50502-11061

GA DRAWINGS - VENTILATOR

TOP HUNG WITH VENTILATOR



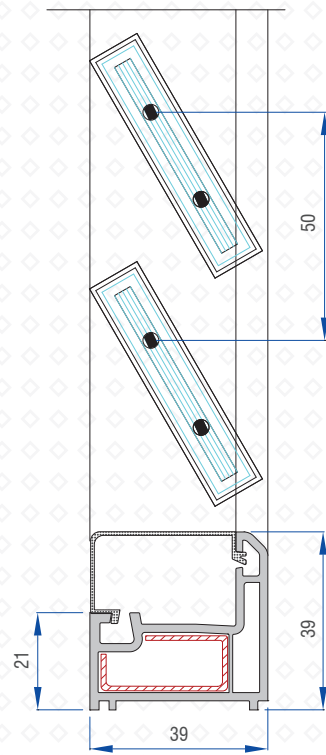
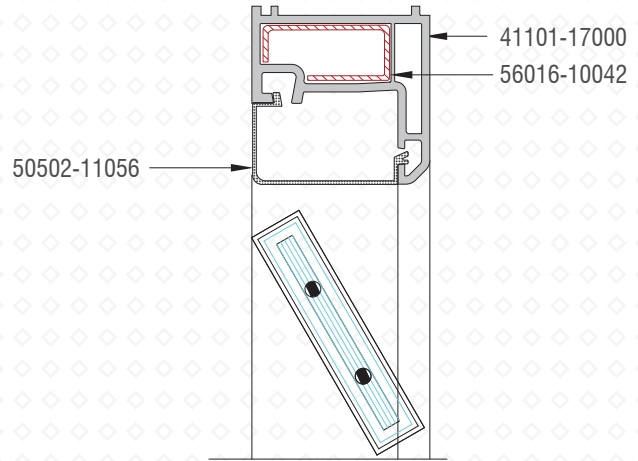
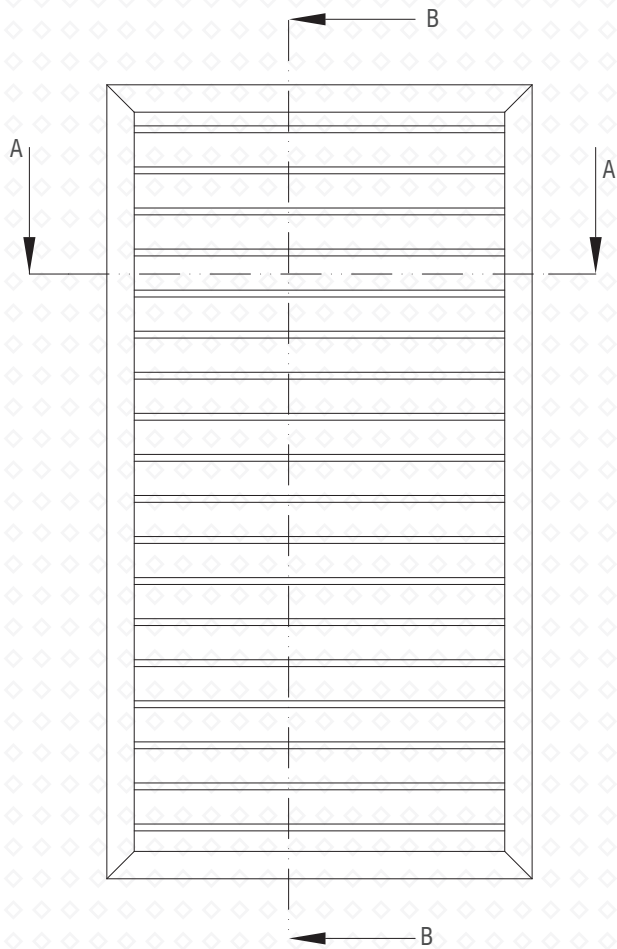
SEC B-B



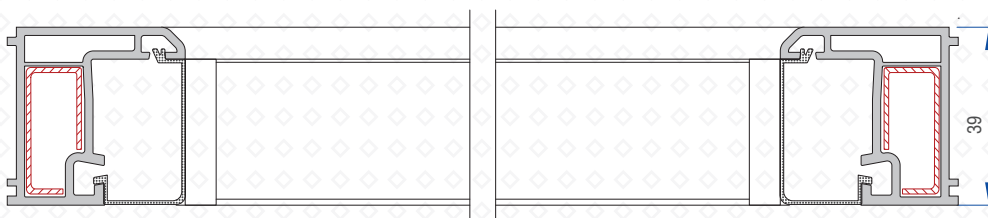
SEC A-A

GA DRAWINGS - CASEMENT FIXED LOUVER

CASEMENT FIXED LOUVER

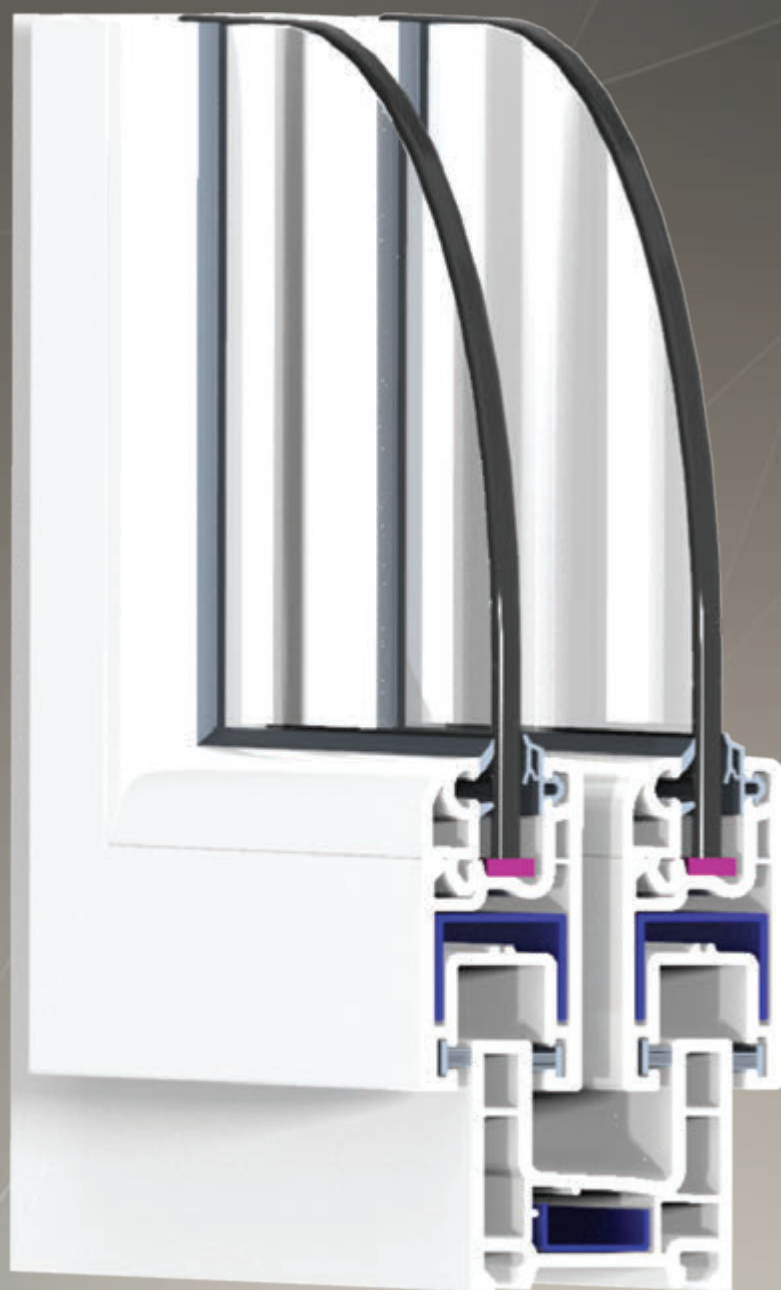


SEC B-B

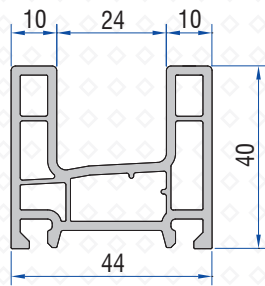


SEC A-A

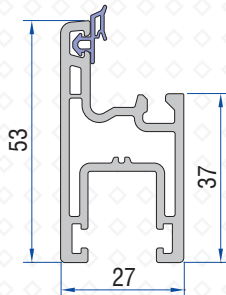
I - 44 COMPACT SLIDING SERIES



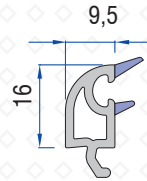
PROFILES



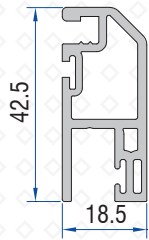
Double Rail Profile
41231-02000



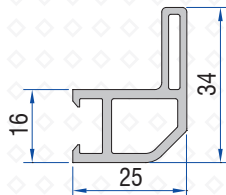
Sliding Sash
41231-13100



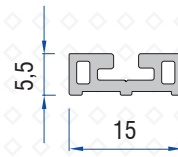
Single Glazing Bead
40502-14000



Adaptor Screen Sash
41301-05000

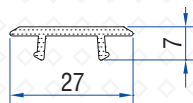


Screen Sash Adaptor
41301-05100



Lap Strip
41064-40400

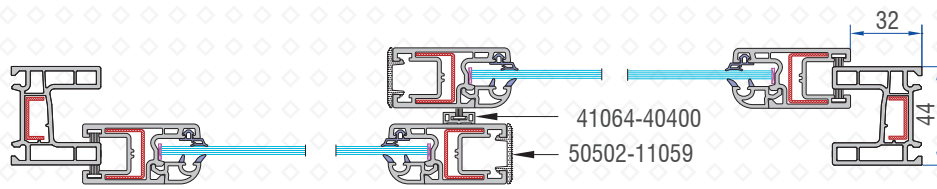
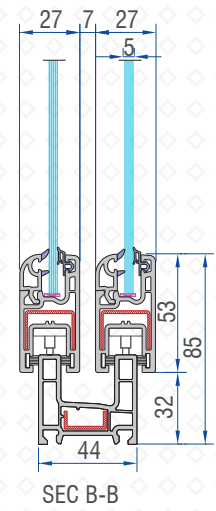
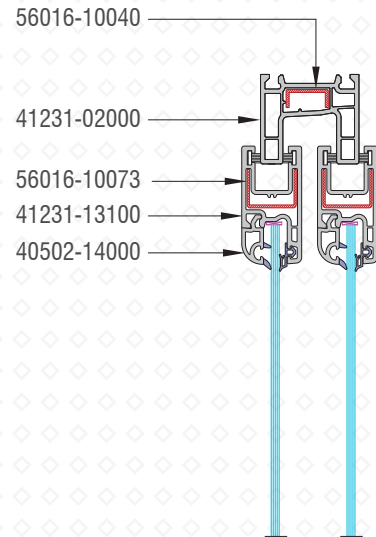
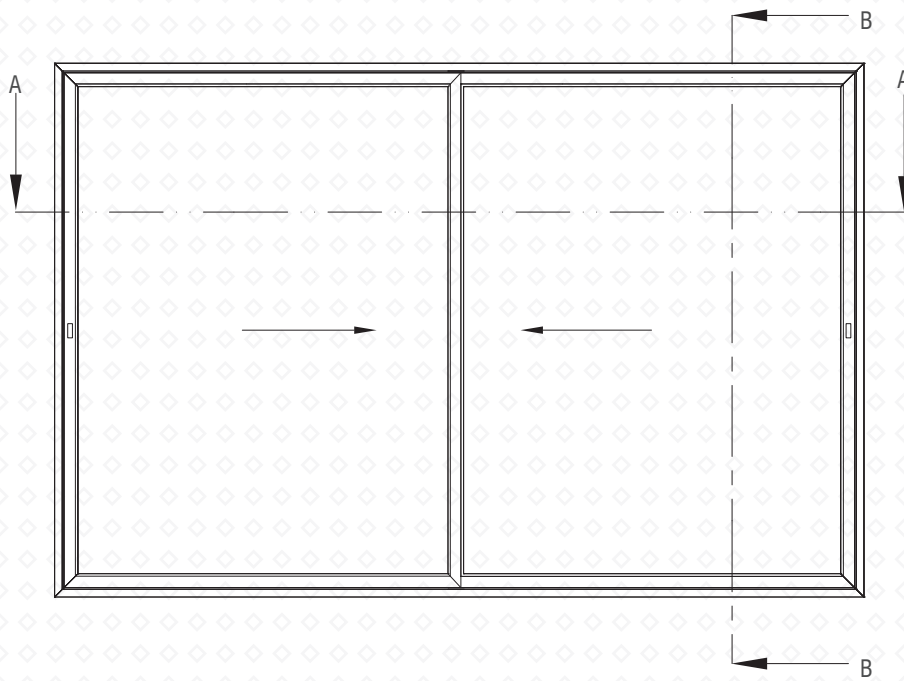
Aluminium Profiles



Sash Cover(Alm)
50502-11059

GA DRAWINGS - SLIDING WINDOW

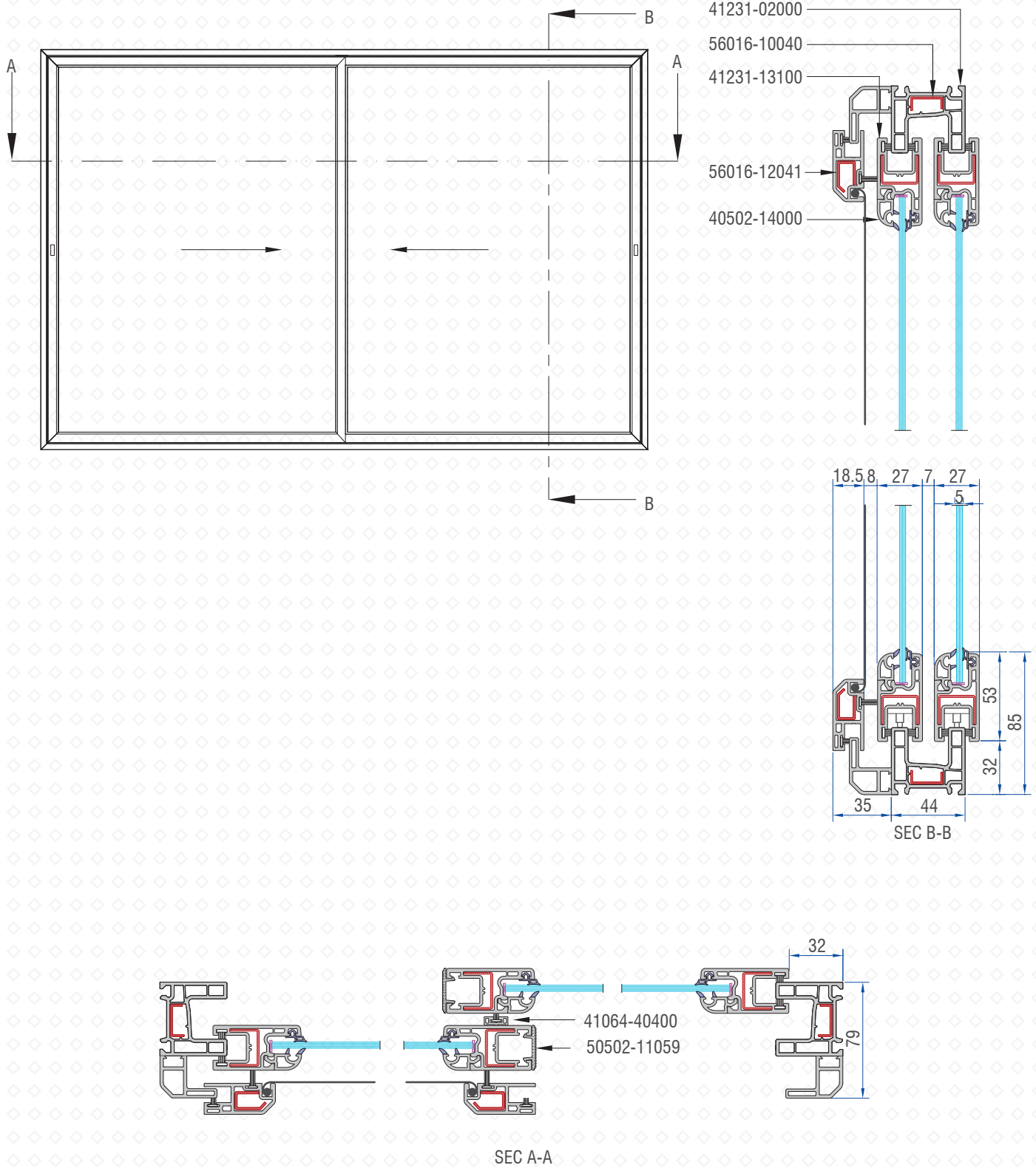
2 TRACK 2 PANEL WINDOW



SEC A-A

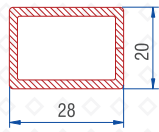
GA DRAWINGS - SLIDING WINDOW

2 TRACK 2 PANEL WINDOW WITH MESH

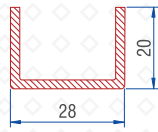


REINFORCEMENTS

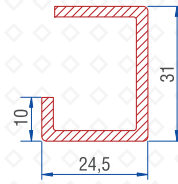
I-60 CASEMENT SERIES



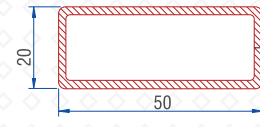
Frame / Mullion Reinf.
1.0mm : 56016-10001



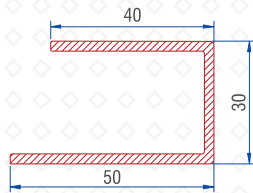
Frame / Mullion Reinf.
1.0mm : 56016-10002



Window Sash Reinf.
1.5mm : 56016-15011



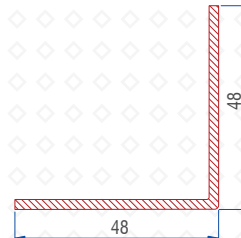
Large Coupling Reinf.
1.0mm : 56016-10010



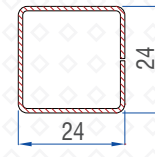
Door Sash Reinf.
1.5mm : 56016-15012



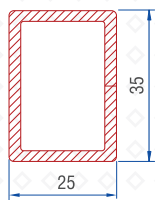
Lap Joint Reinf. / 135°
1.5mm : 56016-15008



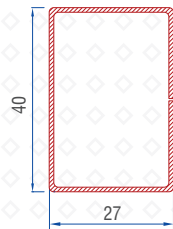
Corner Reinf. (90°)
1.0mm : 56016-10071



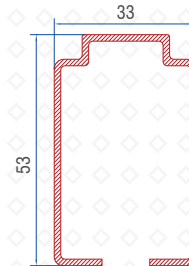
Grill Reinf. (New)
1.0mm : 56016-10044



Grill Reinf.
2.0mm : 56016-20039

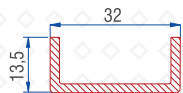


Super Frame Reinf.
1.0mm : 56016-10056

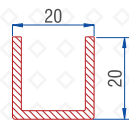


Stiffener Profile / Hurricane Bar Reinf.
2.0mm : 56016-20072

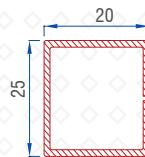
I-60 SLIDING SERIES



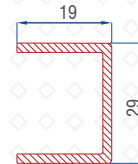
Double Rail / Triple Rail Reinf.
1.0mm : 56016-10004



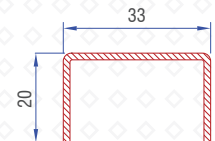
Screen Sash Reinf.
1.5mm : 56016-15501



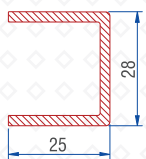
Mega Screen Sash Reinf. /
Super Screen Sash
1.5mm : 56016-15601



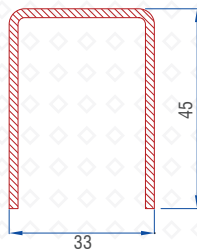
Sash Reinf.
1.5mm : 56016-15177



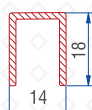
65mm Sash Reinforcement
1.5mm : 56016-15117



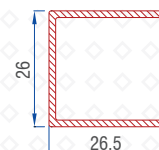
Super Sash Reinf.
1.5mm : 56016-15017



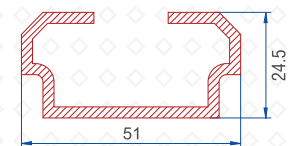
Mega Sash Reinf.
2.0mm : 56016-20047



Mullion Reinf.
1.5mm : 56016-15006



Mega Sash Reinf. (Secondary)
1.5mm : 56016-15057

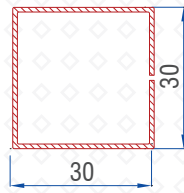


Hurricane Bar Reinf.
2.0mm : 56016-20020

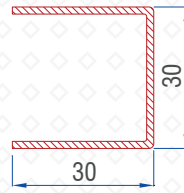
NOTE: THE THICKNESS OF THE REINFORCEMENTS ARE INDICATIVE ONLY AND NEED TO BE OPTIMISED BASED ON SITE CONDITIONS AND WINDOW SPECIFICATIONS

REINFORCEMENTS

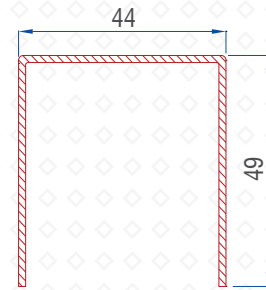
I-75 SLIDING SERIES



Double Rail Reinf.
1.0mm : 56016-10301



Double Rail Reinf.
1.0mm : 56016-10302



Mega Sash Reinf.
1.5mm : 56016-15311

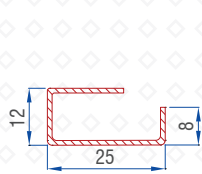


Triple Rail Reinf.
1.0mm : 56016-10003

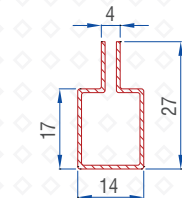


Triple Rail Reinf.
1.0mm : 56016-10004

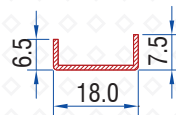
I-39 CASEMENT SERIES



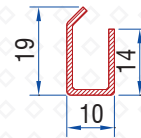
Compact Frame Reinf.
56016-10042



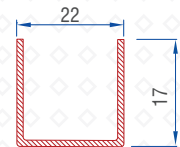
Sash/ Mullion Reinf.
56016-08051



Frame Reinf.
1.0mm : 56016-10040



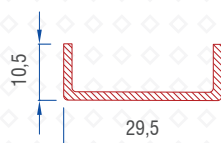
Adaptor Screen
Sash Reinf.
1.2mm : 56016-12041



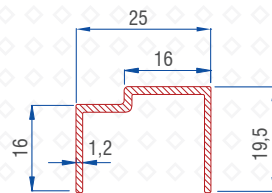
Sash Reinf.
1.0mm : 56016-10073

I-44 SLIDING SERIES

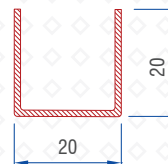
I-50 SLIDING SERIES



2T/2.5T Frame Reinf.
56016-10007

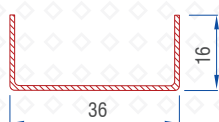


I-50 Sash Reinf.
56016-12107



Screen Sash Reinf.
1.5mm : 56016-15501

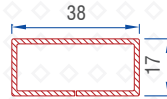
I-64 SLIDING SERIES



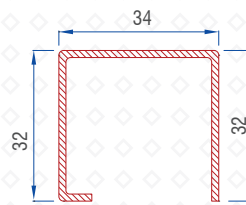
Double Rail / Triple Rail Reinf.
1.0 mm : 56016-10054



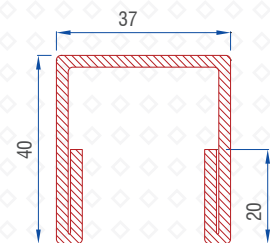
Sash Reinf.
1.5 mm : 56016-15127



Mullion Reinf.
56016-15055

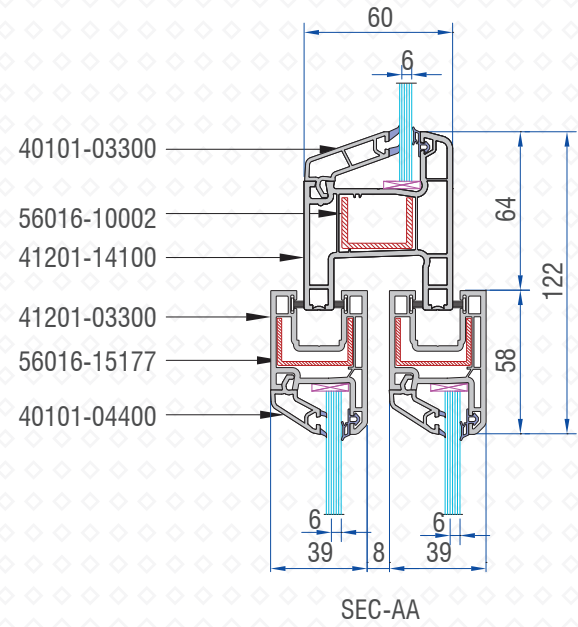
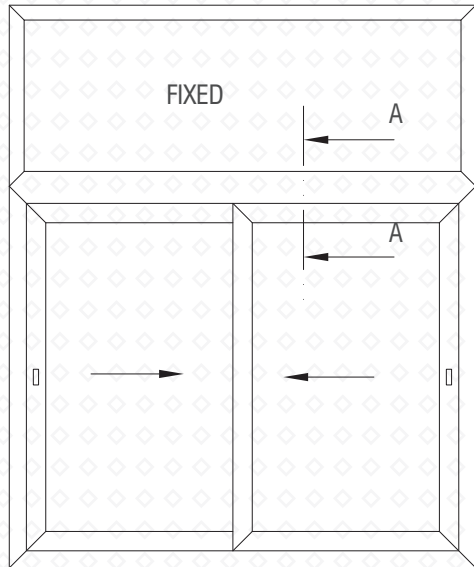


Super Sash Reinf.
1.5 mm : 56016-15137

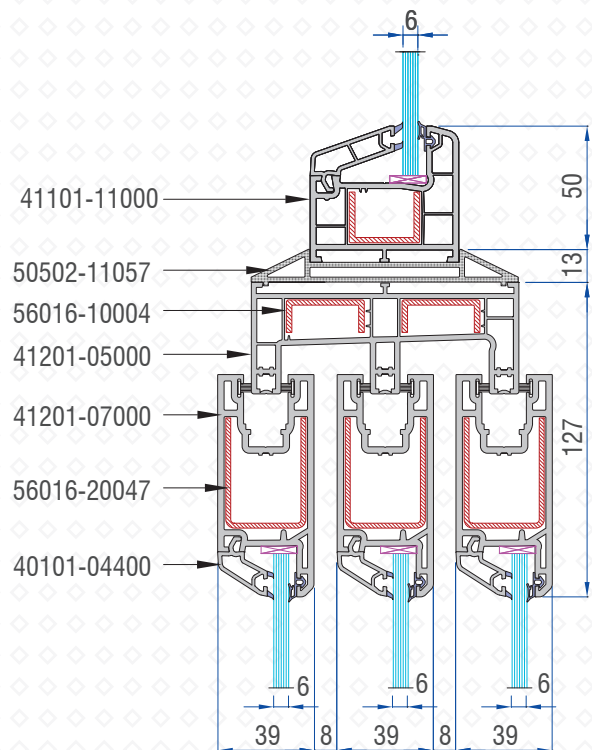
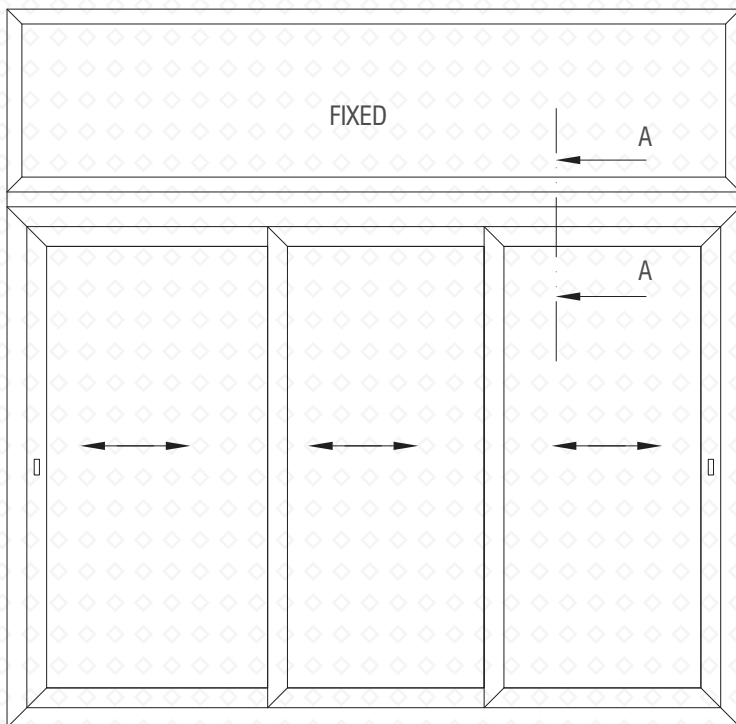


Mega Sash Reinf.
1.5 mm : 56016-15147

COMBINATION WINDOW USING CASEMENT SLIDING MULLION

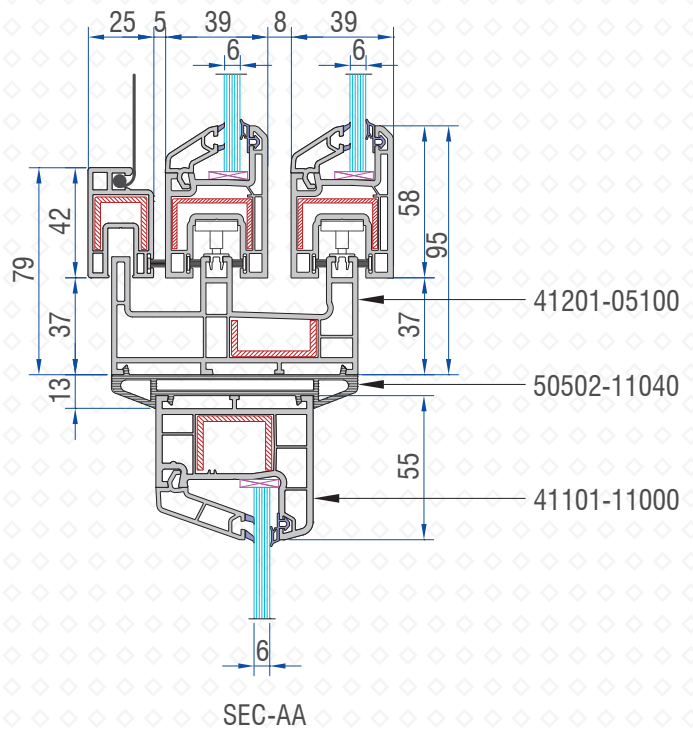
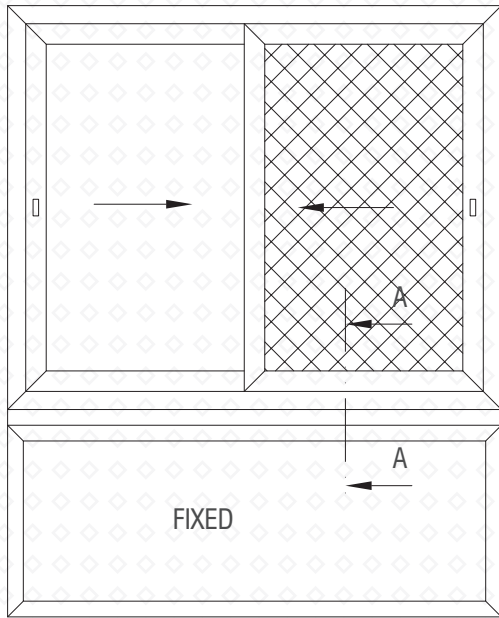


TRIPLE RAIL SLIDING DOOR WITH FIXED PANEL

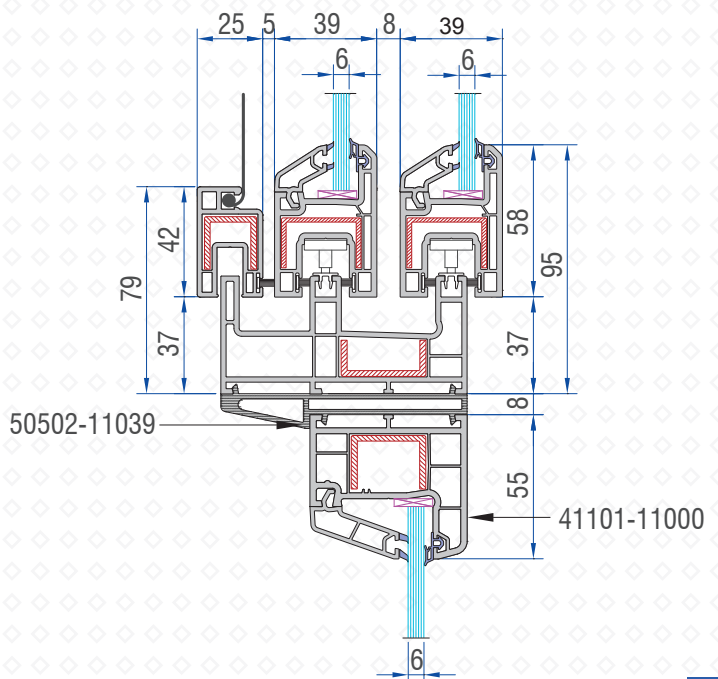
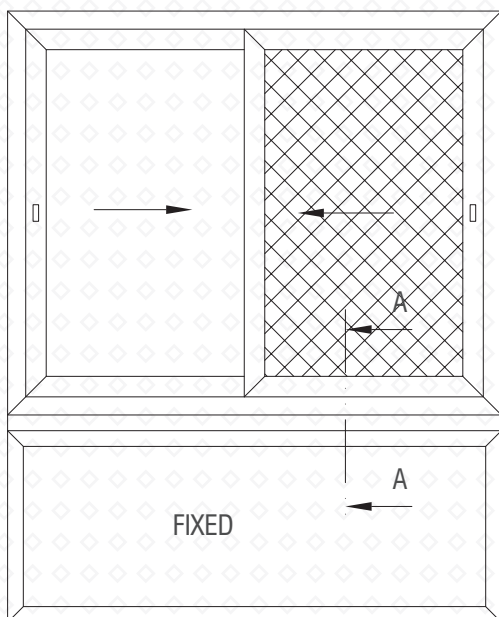


GA DRAWINGS - COMBINATION

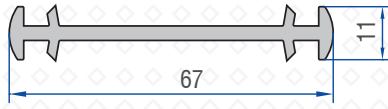
SLIDING WINDOW WITH SCREEN AND FIXED PANEL



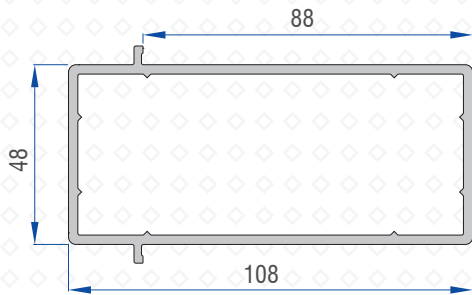
SLIDING WINDOW WITH SCREEN AND FIXED PANEL



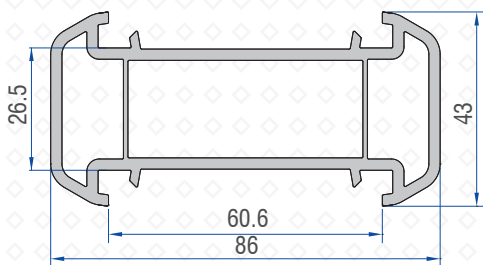
COUPLING JOINERY



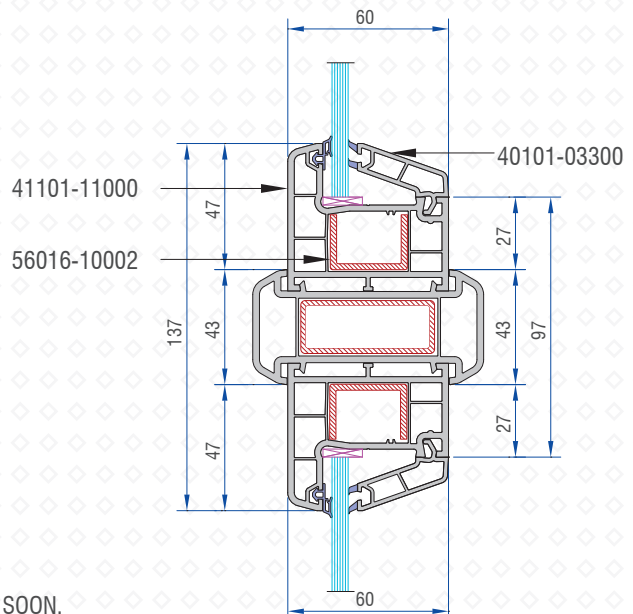
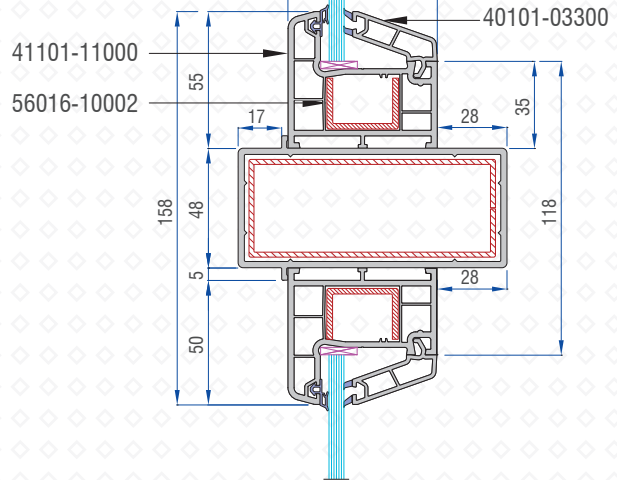
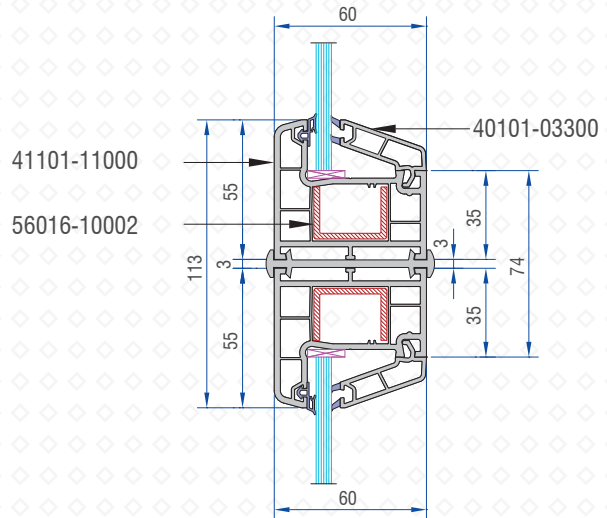
Mini Coupling
2108-3108



LARGE COUPLING PROFILE**
41165-30100G

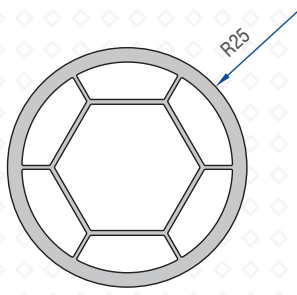
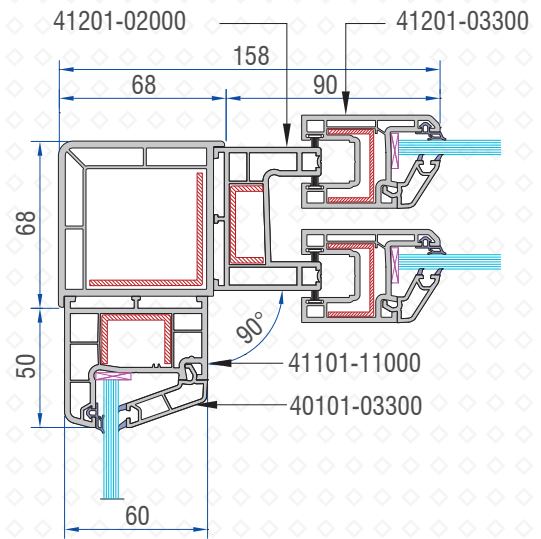
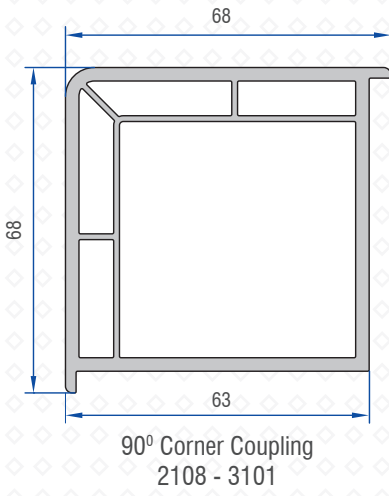


LARGE COUPLING PROFILE
40107 - 01200

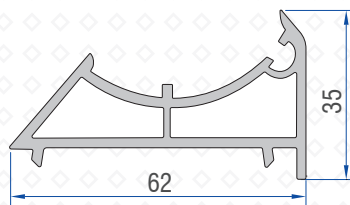


**NOTE : LARGE COUPLING PROFILE(41165-30100G) TO BE LAUNCHED SOON.

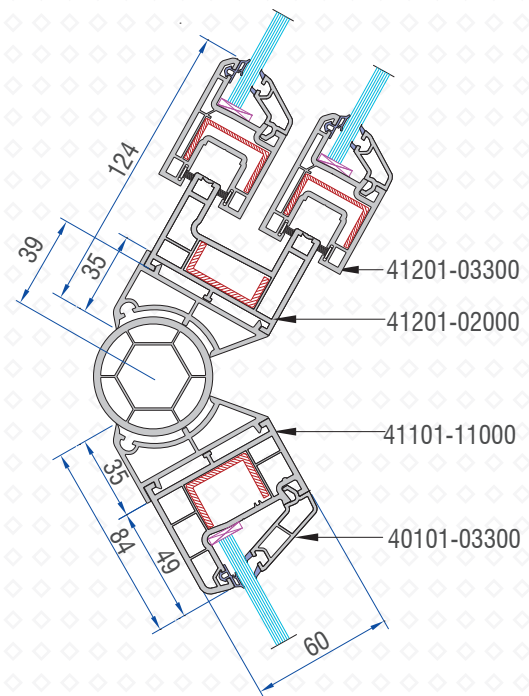
COUPLING JOINERY



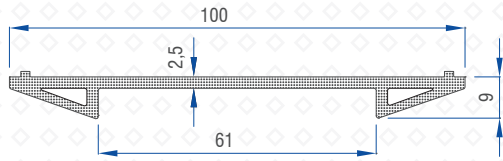
Bay Pole
2108-3103



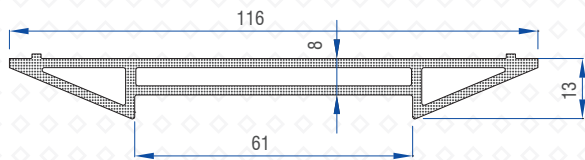
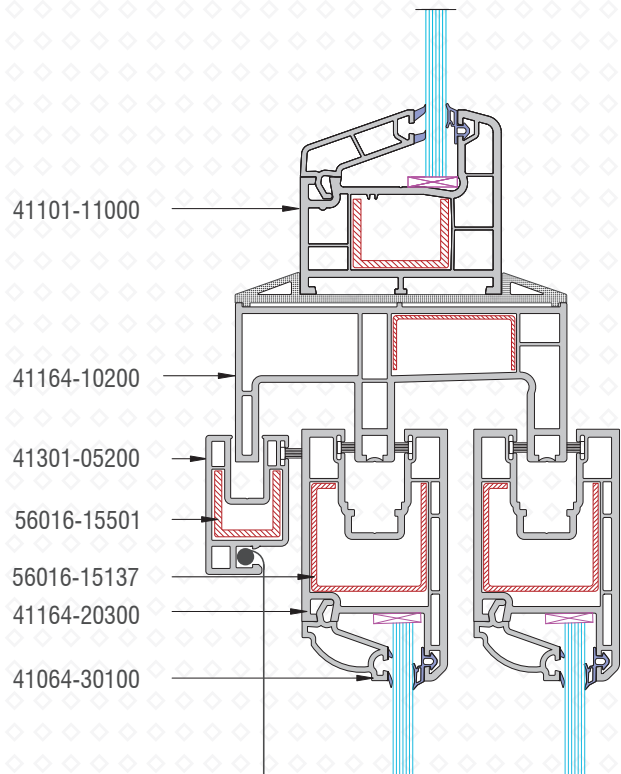
Bay Pole Adaptor
2108 - 3104



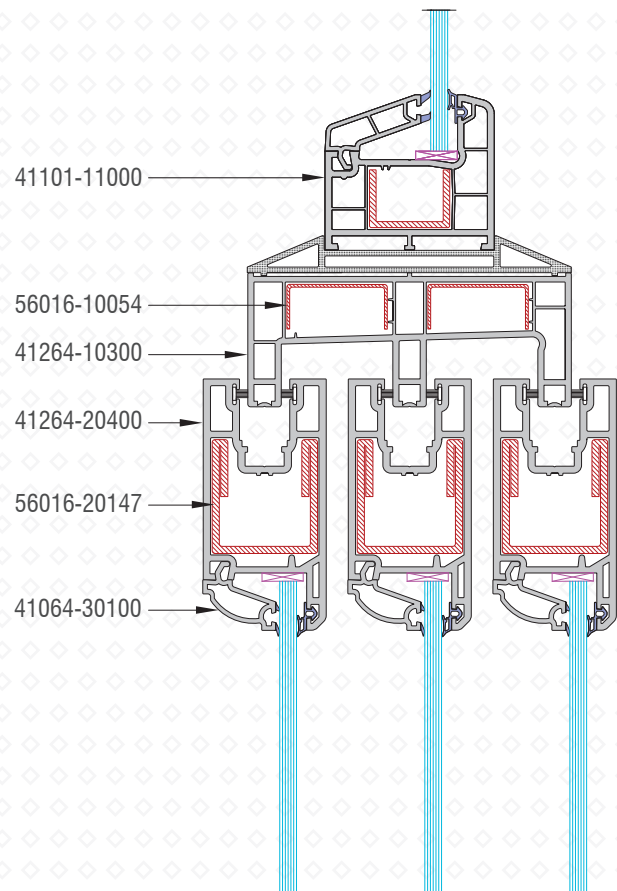
COUPLING JOINERY



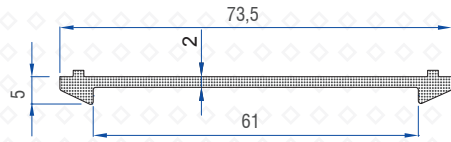
Casement Sliding Middle Coupler 2.5T (I-64)
50502 - 11063



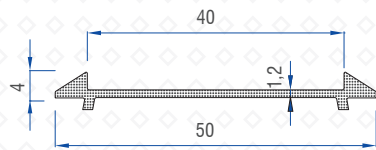
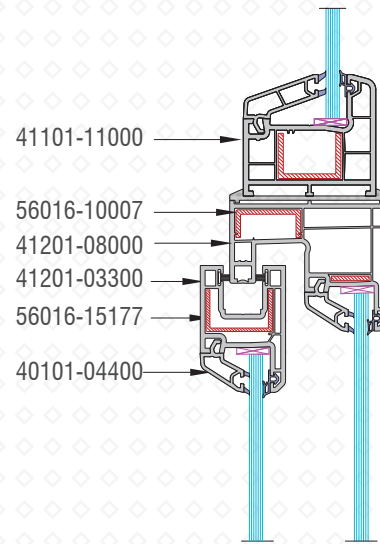
Casement Sliding Middle Coupler 3T (I-64)
50502 - 11064



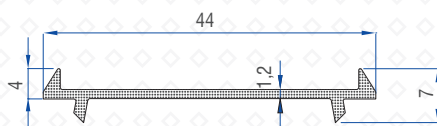
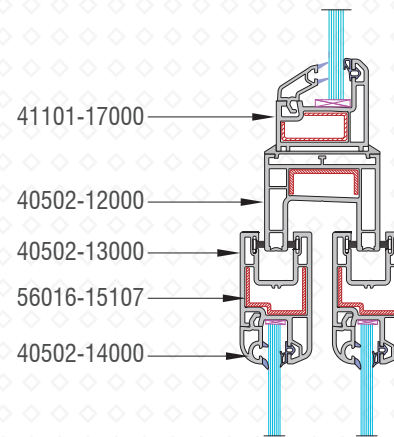
COUPLING JOINERY



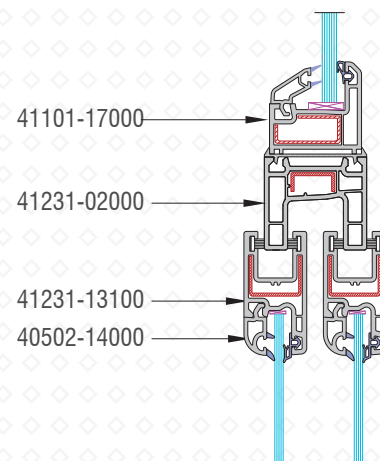
Frame Coupler I-60 Monorail to I-60
50502-11067

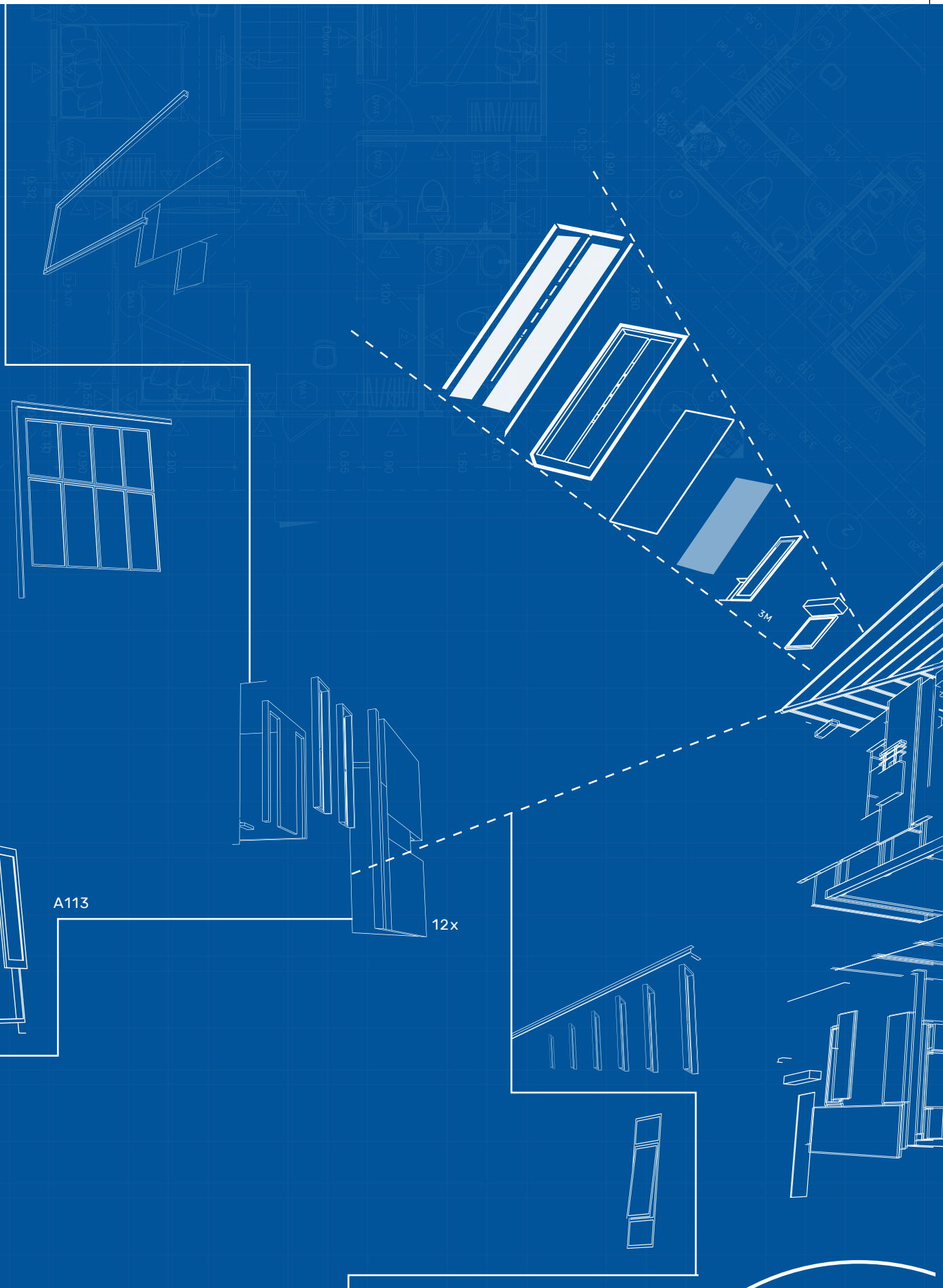


Frame Coupler I-50(2T) to I-39
50502-11066



Frame Coupler (I-44 to I-39)
50502 - 11061





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